



Zuma

Strength-Training
Fitness Equipment



Assembly and Maintenance Guide

Important Safety Instructions for Using the Equipment

Before beginning any fitness program, you should obtain a complete physical examination from your physician.

Il est conseillé de subir un examen médical complet avant d'entreprendre tout programme d'exercice. Si vous avez des étourdissements ou des faiblesses, arrêtez les exercices immédiatement.

When using exercise equipment, you should always take basic precautions, including the following:

- Read all instructions before using the Zuma equipment. These instructions are written to ensure your safety and to protect the unit.
- Do not allow children on or near the equipment.
- Use the equipment only for its intended purpose as described in this guide. Do not use accessory attachments that are not recommended by the manufacturer: such attachments might cause injuries.
- Wear proper exercise clothing and shoes for your workout—no loose clothing.
- Use care when getting on or off the unit.
- Do not overexert yourself or work to exhaustion.
- If you feel any pain or abnormal symptoms, stop your workout immediately and consult your physician.

- Never operate the unit when it has been dropped or damaged. Return the equipment to a service center for examination and repair.
- Never drop or insert objects into any opening. Keep hands away from moving parts.
- Always check the unit and its cables before each use. Make sure that all fasteners and cables are secure and in good working condition.
- Do not use outdoors.

Personal Safety During Assembly

- It is strongly recommended that a qualified dealer assemble the equipment. **Assistance is required.**
- Read each step in the assembly instructions and follow the steps in sequence. Do not skip ahead. If you skip ahead, you may learn later that you have to disassemble components and that you may have damaged the equipment.
- Assemble and operate the Zuma on a solid, level surface. Locate the unit a few feet from walls or furniture to provide easy access.

The Zuma is designed for your enjoyment. By following these precautions and using common sense, you will have many safe and pleasurable hours of healthful exercise with your new equipment.

Obtaining Service

Do not attempt to service the Zuma yourself except for the maintenance tasks described in this guide. This unit does not contain any user-serviceable parts.

For information about product operation or service, check out the Precor web site at **www.precor.com** or contact an authorized Precor dealer or a Precor factory-authorized service company. To locate the dealer or service person nearest you, call 1-800-4-PRECOR.

If you call or e-mail Customer Service, have the serial number and part numbers available. You can find the serial number printed on a label affixed to the back of the two braces on the base of the Main Upright. For future reference, write the serial number in the space provided below.

Serial number: _____

IMPORTANT SAFETY INSTRUCTIONS

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Before You Begin

Thank you for purchasing the Zuma. This unit is part of the Pacific Fitness line of quality strength training machines, which let you target specific muscle groups to achieve better muscle tone and overall body conditioning. To maximize your use of the equipment, please study this guide thoroughly.

Unpacking the Equipment

The Zuma is carefully tested and inspected before shipment. Pacific Fitness ships the unit in several pieces that require assembly. Ask for assistance during the assembly process.

- Review the *Installation Requirements* found on the next page.
- When instructed to open a box, carefully unpack the pieces and lay them on the floor near the location where you plan to use the equipment.

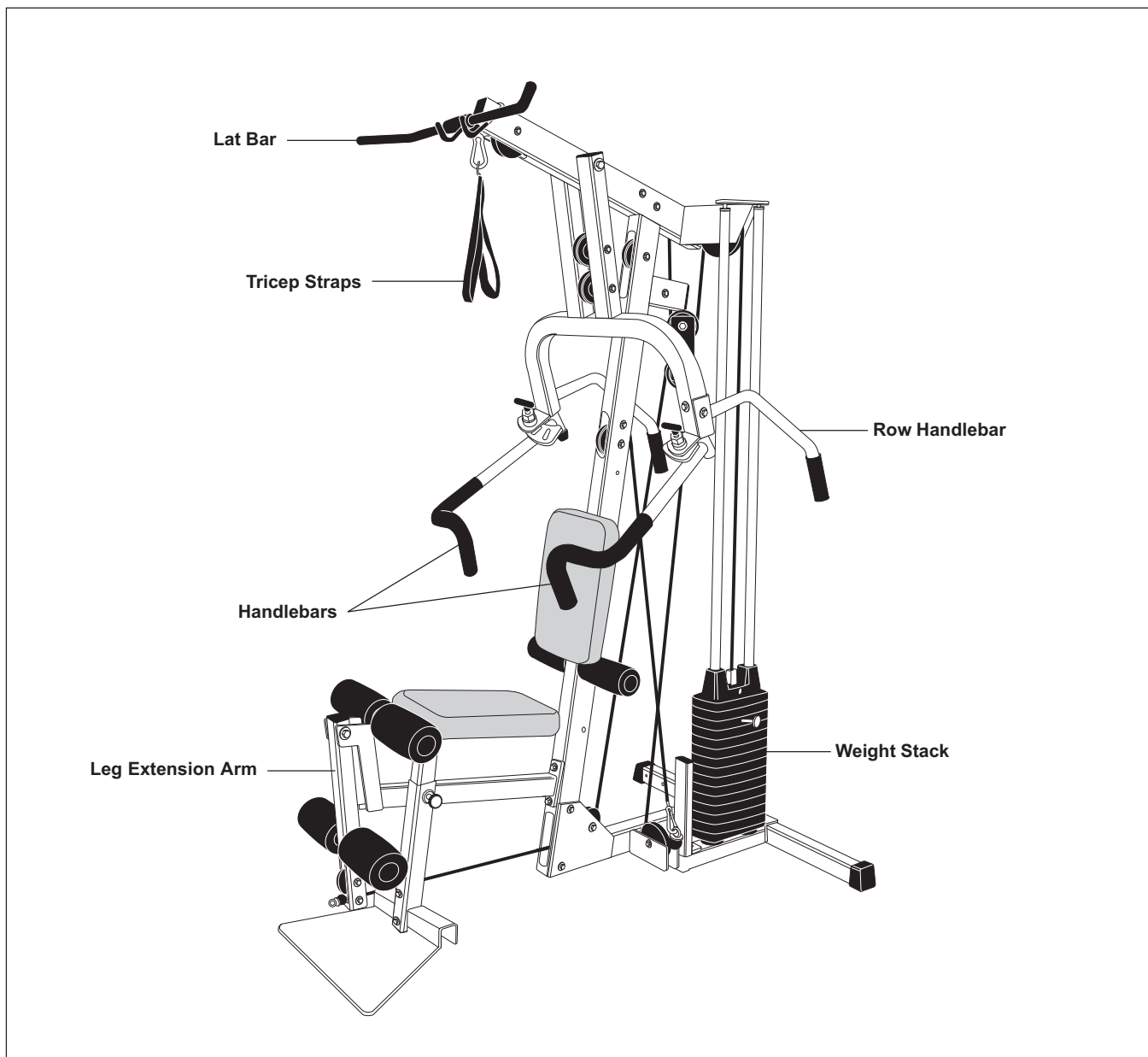
Be careful to open boxes and assemble components in the sequence presented in this manual.

If any items are missing, contact the dealer from whom you purchased the unit or call 1-800-4-PRECOR for the dealer nearest you.

Optional Equipment

The Leg Press and Multi-Hip Options expand the workout options for the Zuma. You can purchase this equipment through your dealer.

Before You Begin



2

Preparations

CAUTION: To set up this unit, you will need assistance. Do not attempt assembly by yourself.

You must review and follow the instructions in this guide. If you do not assemble and use the Zuma according to the following guidelines, you could void the Precor limited warranty.

Required Tools

Tools that you need to obtain before assembling the unit include:

- 1/2-inch socket wrench
- 9/16-inch socket wrench
- 3/4-inch socket wrench
- 9/16-inch box wrench
- 3/4-inch box wrench
- Adjustable pliers or crescent wrench
- Standard set of metric hex keys
- Rubber mallet
- Step stool

Installation Requirements

Follow these installation requirements when assembling the unit:

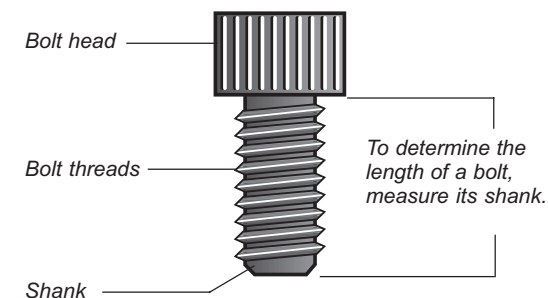
- **Fill out and mail the limited warranty card.** The warranty card is found on the back cover of this guide.
- **Set up the Zuma on a solid, flat surface.** A smooth, flat surface under the unit helps keep it level. A level unit has fewer malfunctions.
- **Provide ample space around the machine.** Open space around the machine allows for easier access.
- **Insert all bolts in the same direction.** For aesthetic purposes, insert all the bolts in the same direction unless specified (in text or illustrations) to do otherwise.
- **Leave room for adjustments.** Tighten fasteners (such as bolts, nuts, and screws), so the unit is stable, but leave room for adjustments. **Do not** fully tighten fasteners until instructed (in the steps) to do so.

Assembly Tips

- A scale is provided at the bottom of every assembly instruction page. Use this scale to identify the correct size bolts and spacers. The head of a bolt is not used in measuring the length of a bolt.

Note: A few of the bolts used to assemble the Zuma are longer than 6 inches. You may want to use a measuring tape to accurately identify the correct sizes.

To find out the length of a particular bolt, measure its shank (the long, narrow part beneath the head). Refer to the following diagram:



- Read all caution notes on each page before completing that step.
- Some pieces have extra holes that you will not use. Use only those holes indicated in the instructions and illustrations.
- While you may be able to assemble the Zuma by reading the illustrations only, refer to the text for important safety cautions and notes.

3

Assembly Instructions

The assembly of the Zuma takes professional installers about 1 hour to complete. If this is the first time you have assembled this type of equipment, plan on significantly more time.

Professional installers are highly recommended!

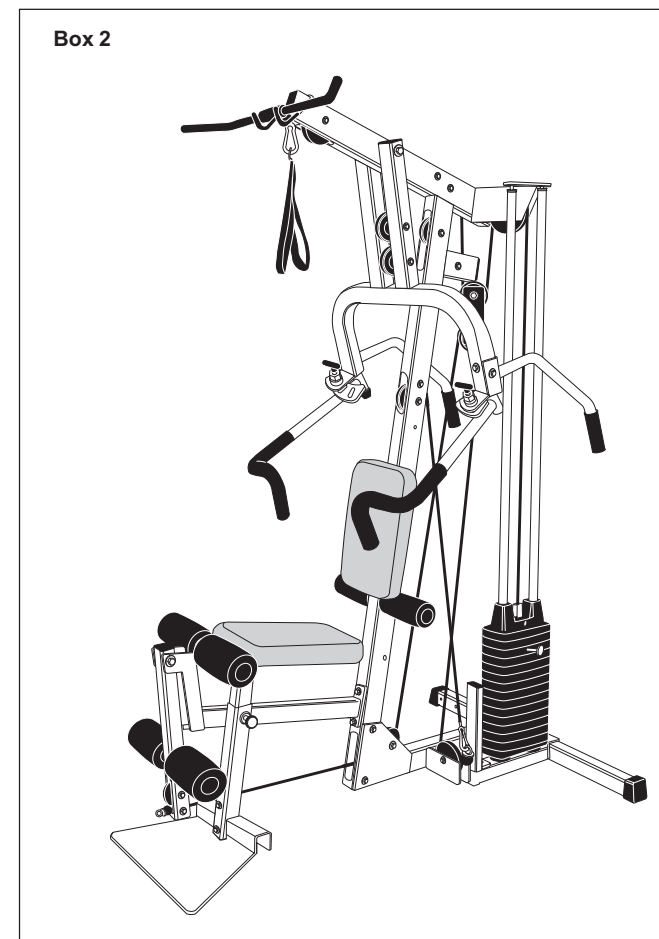
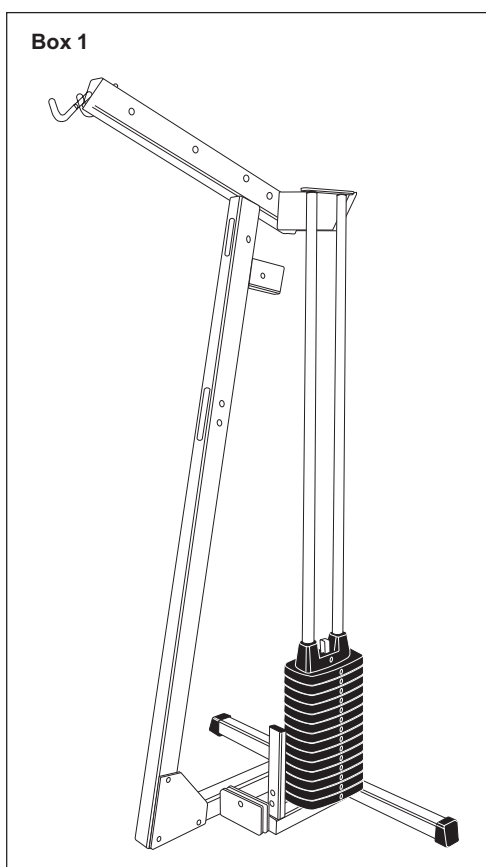
However, if you acquire the appropriate tools, obtain assistance, and follow the assembly steps sequentially, the process will take time, but is fairly easy.

CAUTION: Obtain assistance! Do not attempt to assemble the Zuma by yourself. Review the *Installation Requirements* on page 6 before proceeding with the following steps.

The Zuma comes in two boxes. (See the figure at the right.)

Be careful to open boxes and assemble components in the sequence presented in this guide.

Note: With so many assembled parts, proper alignment and adjustment is critical. While tightening the nuts and bolts, be sure to leave room for adjustments. **Do not fully tighten bolts until instructed to do so.**



Open Box 1

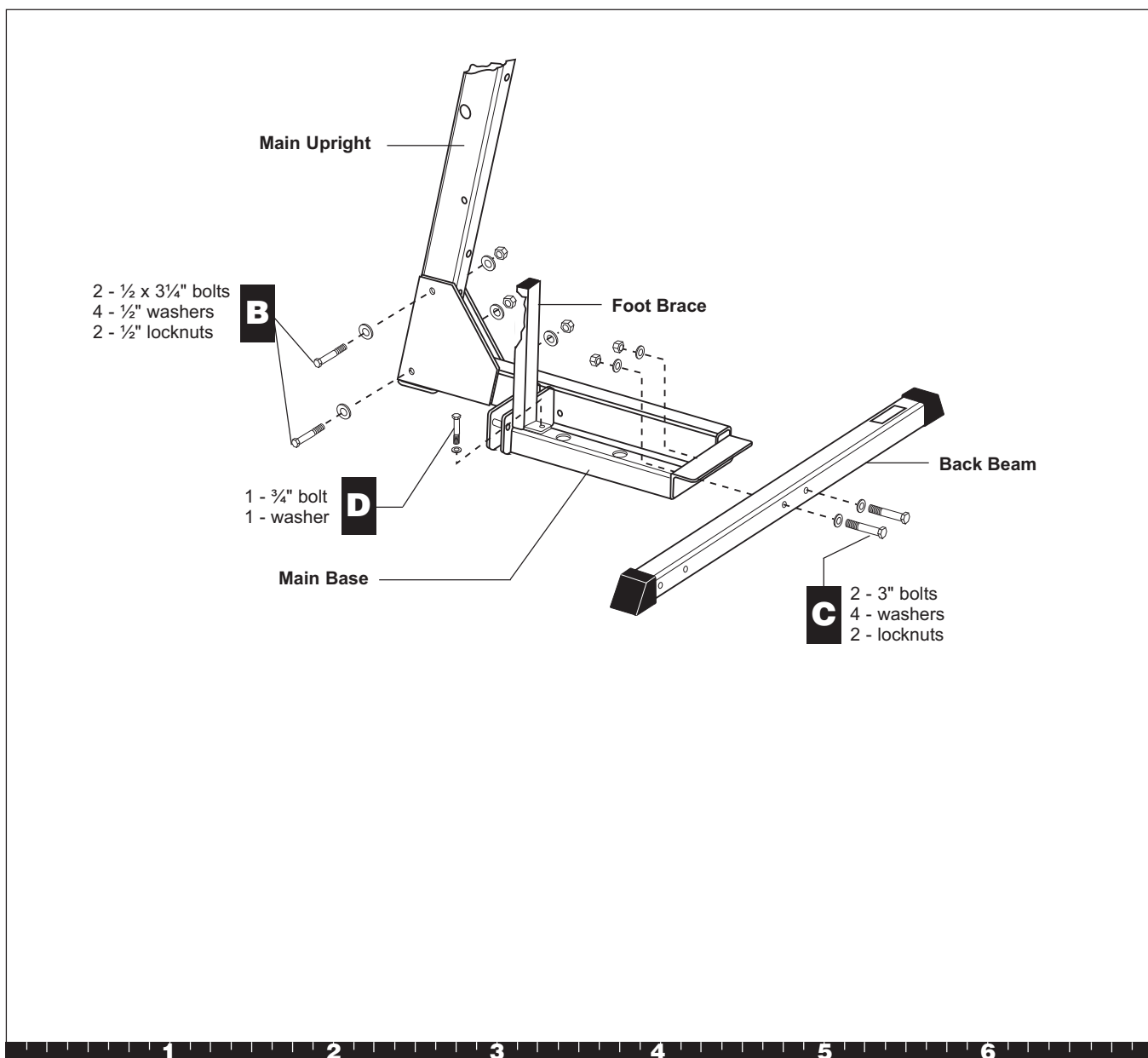
Use tie cutters to open the box.

The illustration shows how the Zuma will look after you complete this section.



1. Attach Main Upright and Back Beam

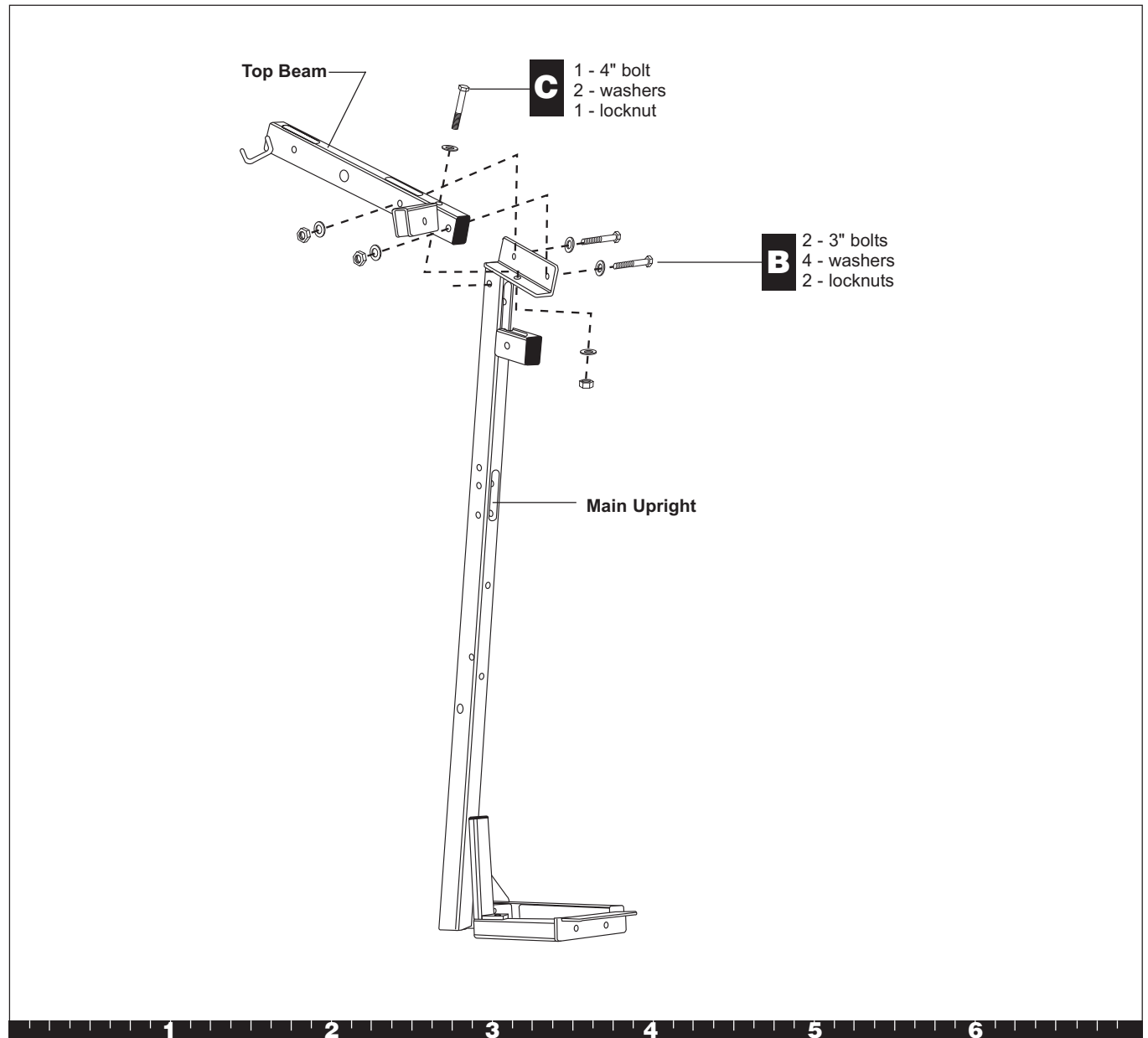
- A. Lift the Main Upright into a vertical position.
- B. With one person holding the Main Upright steady, attach it to the Main Base using two 1/2-inch by 3 1/4-inch bolts, four 1/2-inch washers, two 1/2-inch locknuts. Wrench tighten.
- C. Attach the Back Beam to the Main Base using two 3-inch bolts, four washers, two locknuts. Make sure the Warning label on the beam faces upward. Wrench tighten the bolts.
- D. Attach the Foot Brace to the Main Base using one 3/4-inch bolt, one washer. Wrench tighten.



Step 1. Attach Main Upright and Back Beam

2. Attach Top Beam

- A. Place the Top Beam on the Main Upright. Ensure the beam extends out as shown.
- B. Attach the Top Beam to the Main Upright from the side using two 3-inch bolts, four washers, two locknuts. Finger tighten.
- C. Attach the Top Beam to the Main Upright from the top using one 4-inch bolt, two washers, one locknut. Finger tighten.
- D. Wrench tighten all bolts.



Step 2. Attach Top Beam

3. Install Guide Rods

- A. Place the Guide Rods into the two holes in the Main Base. Until step 4 (when you attach them to the Top Beam), the Guide Rods will lean away from the base; however, they will not fall out.

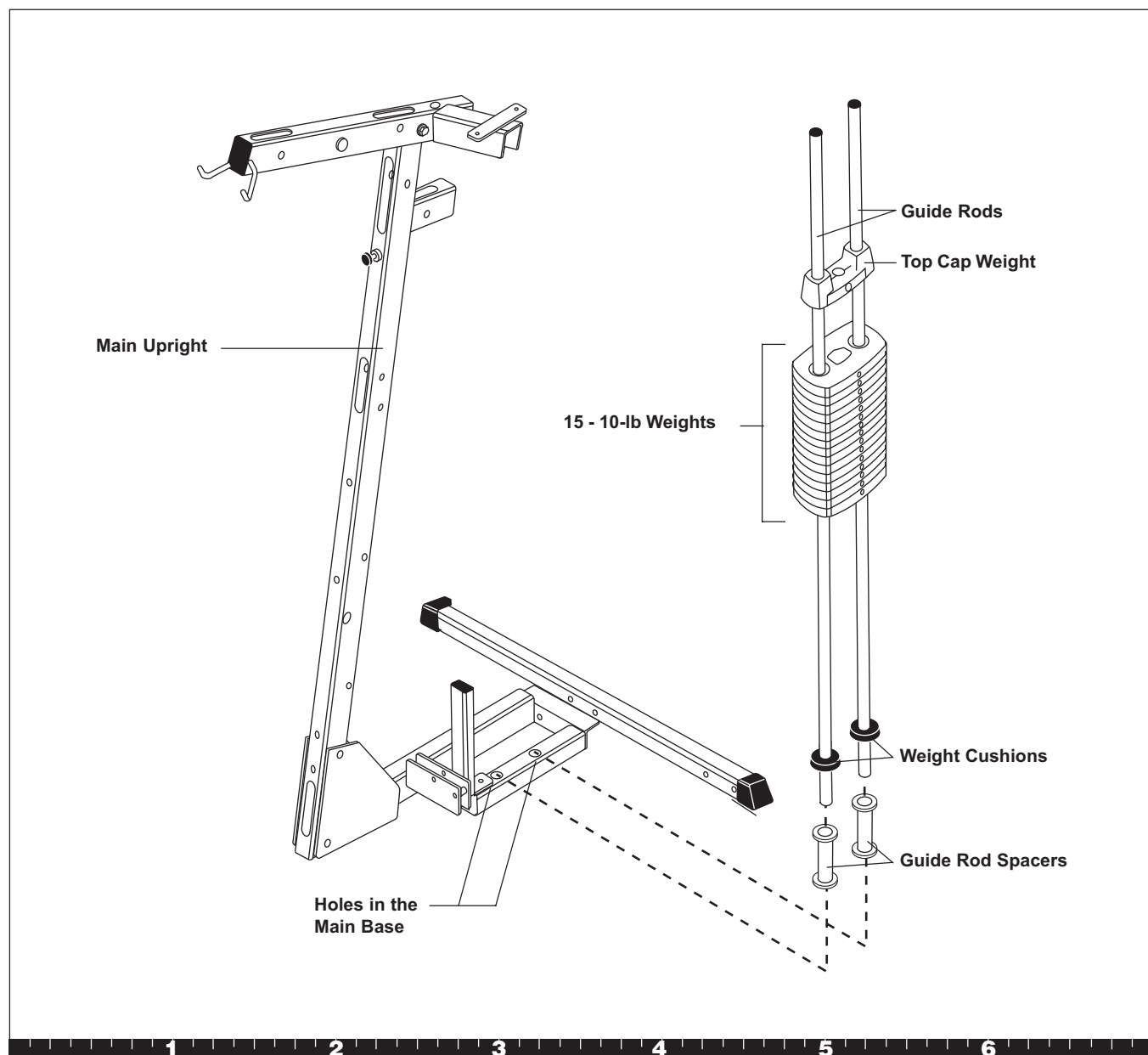
Use care not to get lubricant from the rods on your clothing or on other parts of the machine.

- B. Place one Guide Rod Spacer and one Weight Cushion on each Guide Rod and allow it to slide down to the top of the Main Base.

- C. Add the fifteen 10-lb weights. Note the tab location for the weight decals (you will attach the decals later). Hold your finger over the plastic bushing in each weight to prevent the bushing from popping out.

CAUTION: The weights are heavy! Handle the weights carefully so as not to drop them or injure yourself. Pick up and place one weight at a time on the Guide Rods. Have someone hold the Guide Rods in place while you slide the weights on the stack.

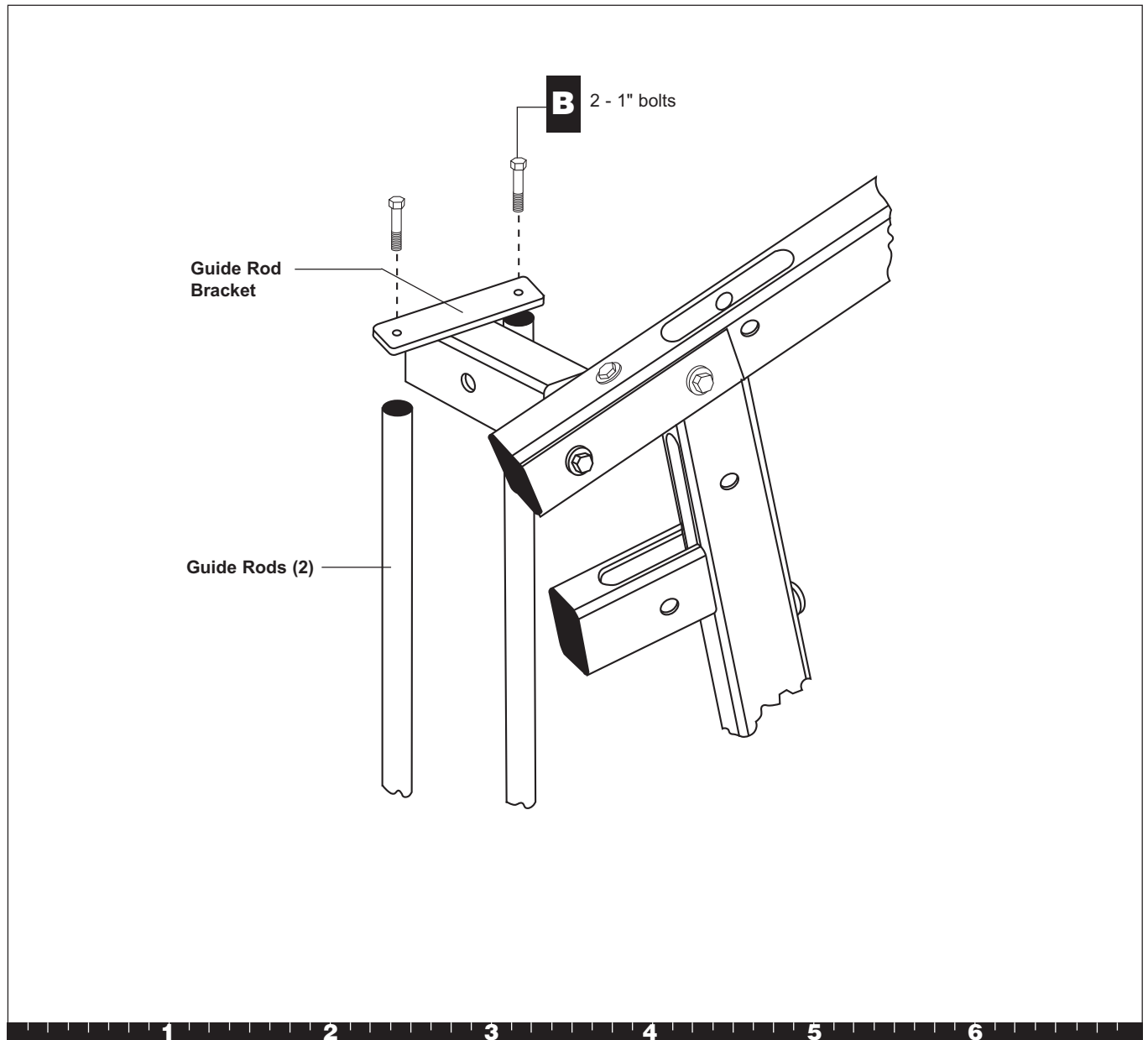
- D. Place the Top Cap Weight on the Guide Rods with the hole facing toward you. Allow it to slide to the weight stack.



Step 3. Install Guide Rods

4. Secure Guide Rods

- A. Position the Guide Rods under the Guide Rod Bracket.
- B. Attach the Guide Rods to the bracket using two 1-inch bolts
Insert the bolts through the bracket and into the top of the Guide Rods as shown. Wrench tighten.

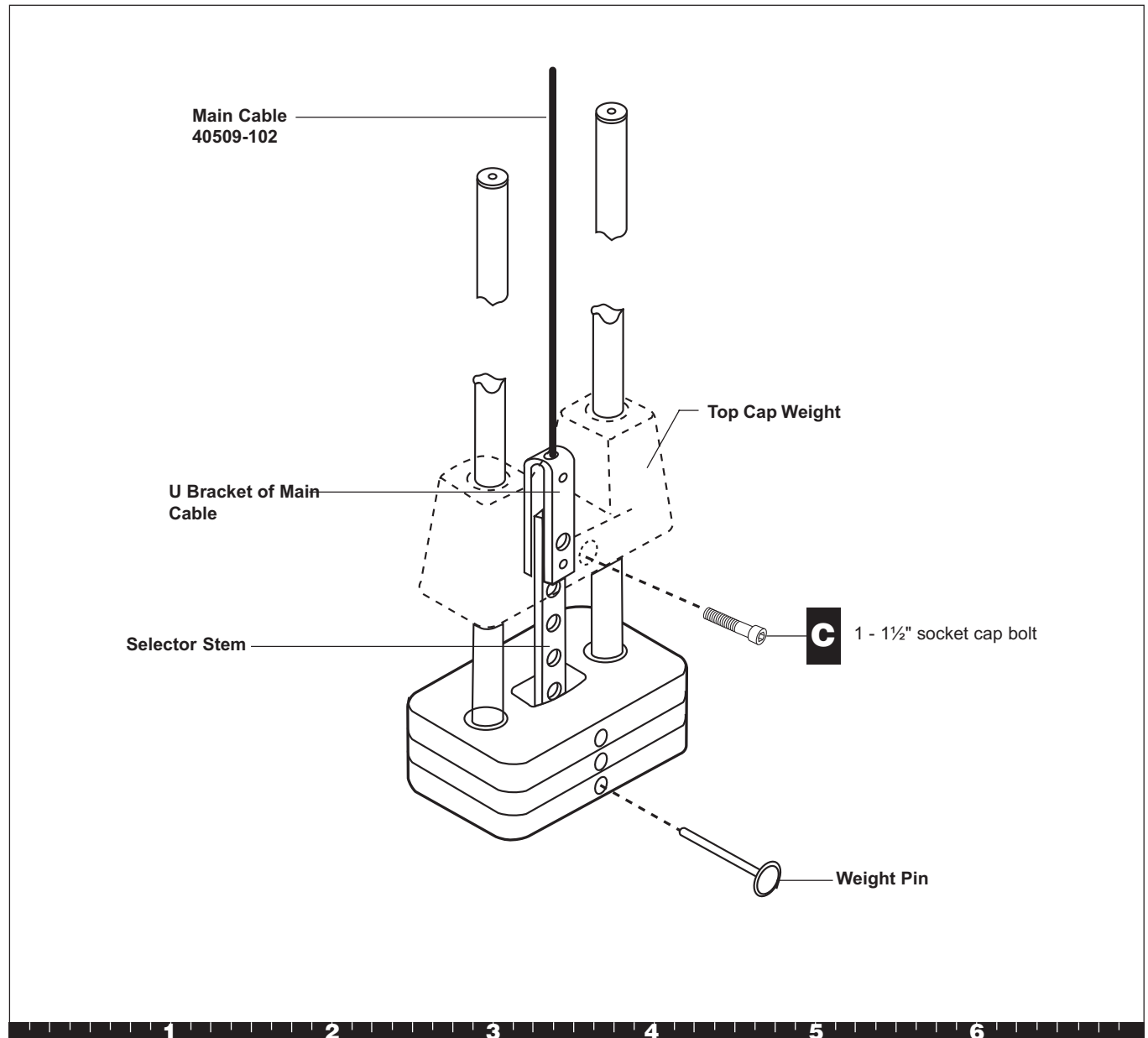


Step 4. Secure Guide Rods

5. Attach U End of Main Cable

- A. Insert the Selector Stem into the weight stack with the threaded hole at the top. Hold the Selector Stem with several holes above the Top Cap Weight. Insert the Weight Pin into the weight stack to suspend the Selector Stem.
- B. Place the U Bracket of Main Cable 40509-102 on the top of the Selector Stem.
- C. Align the holes in the top of the Selector Stem, U Bracket, and Top Cap Weight. Attach using one 1½-inch socket cap bolt Wrench tighten.
- D. Remove the Weight Pin and lower the Top Cap Weight.

This completes box 1. You may move the box out of the way. Leave the Main Cable loosely coiled on the floor; you will complete feeding it through the machine later.

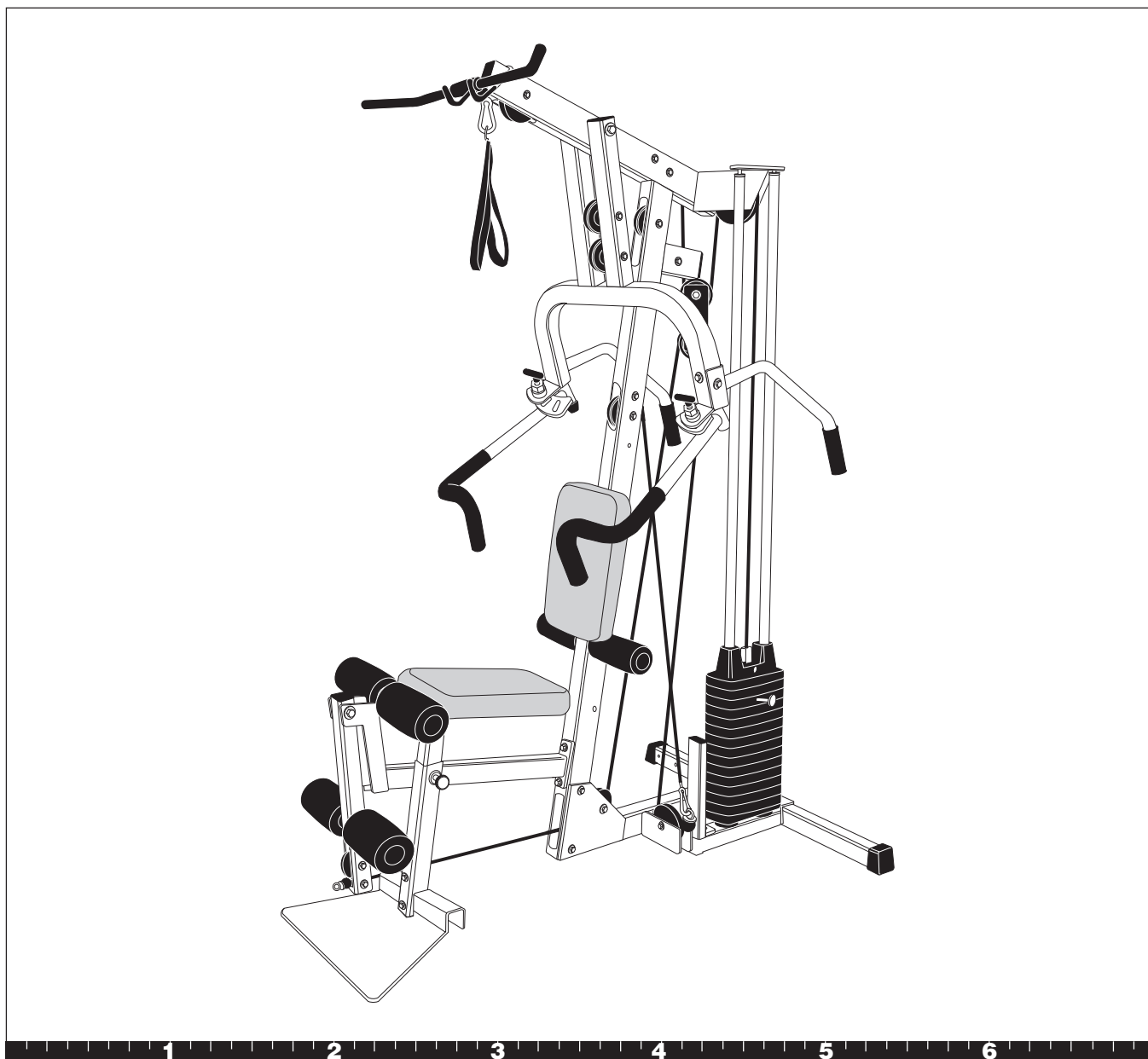


Step 5. Attach U End of Main Cable

Open Box 2

Use tie cutters to open the box.

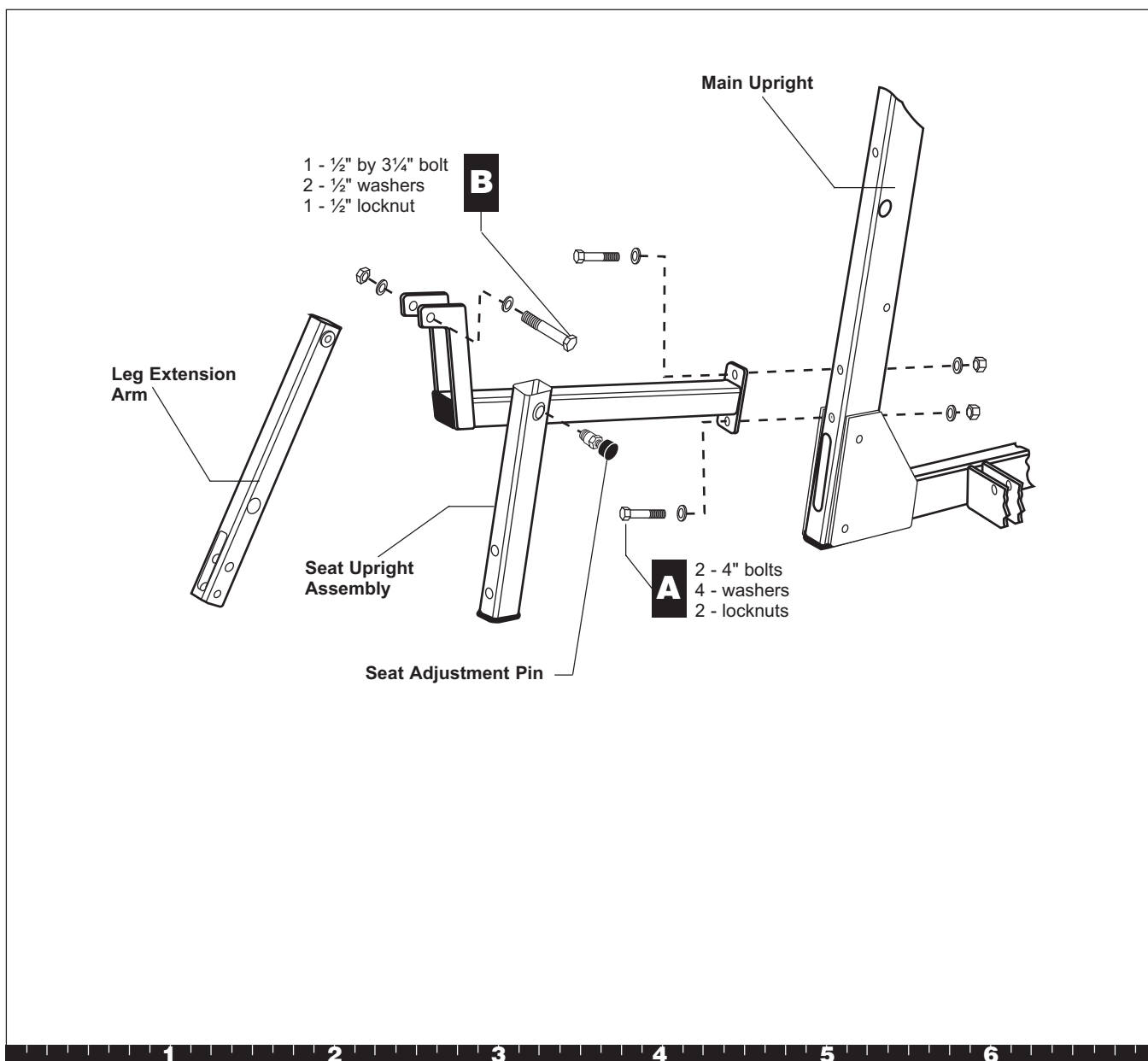
The illustration shows how the Zuma will look after you complete this section.



Open Box 2

6. Attach Seat Upright Assembly

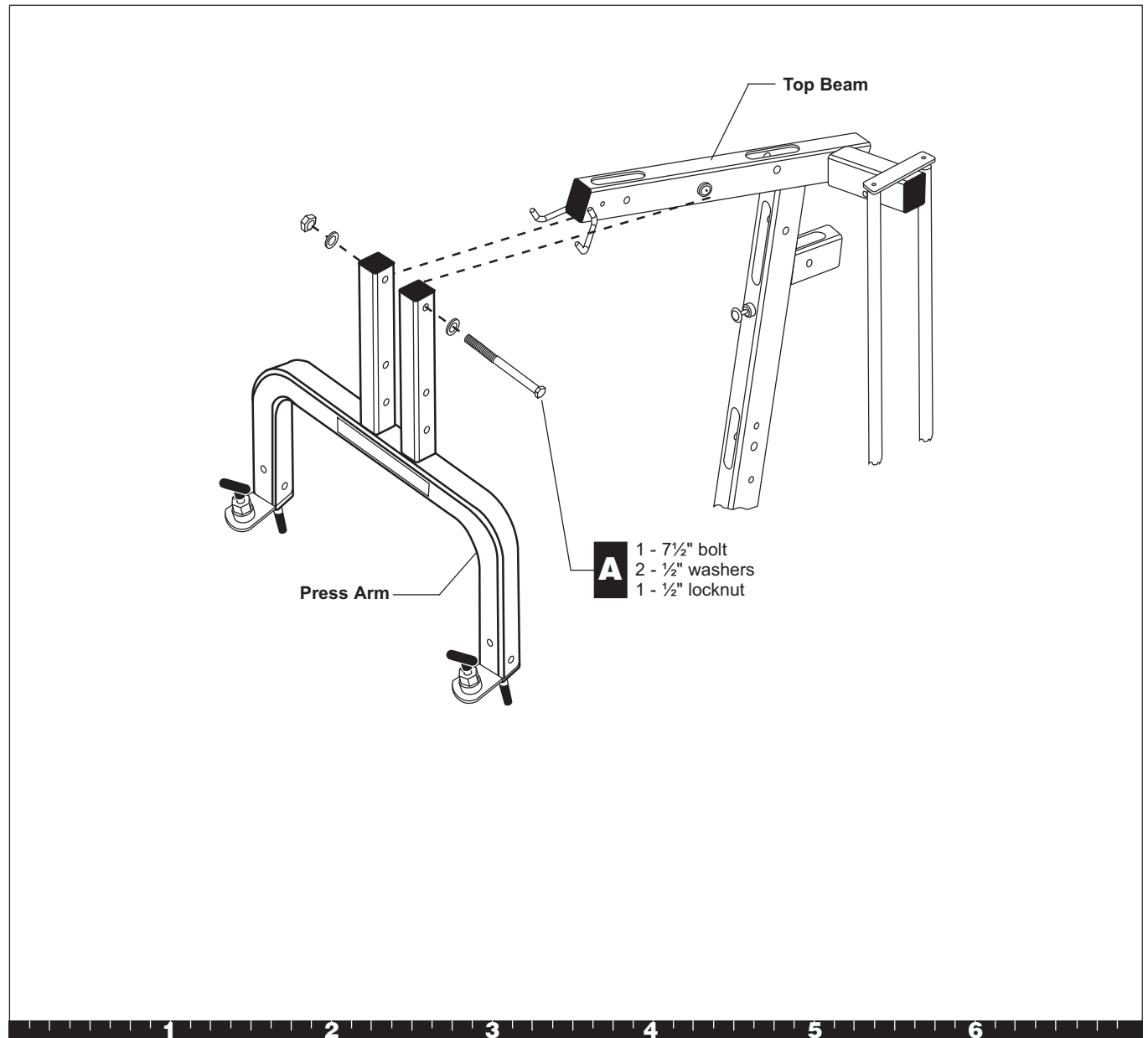
- A. Attach the Seat Upright Assembly to the Main Upright using two 4-inch bolts, four washers, and two locknuts. Wrench tighten.
- B. Attach the Leg Extension Arm to the Seat Upright Assembly using one 1/2-inch by 3/4-inch bolt, two 1/2-inch washers, and one 1/2-inch locknut. Finger tighten, and then wrench tighten the bolt enough to allow free rotation of the Leg Extension Arm.
- C. Attach the seat adjustment pin to the Seat Upright Assembly (it screws in). Finger tighten.



Step 6. Attach Seat Upright Assembly

7. Attach Press Arm

- A. Attach the Press Arm to the Top Beam, with the label facing out, using
one 7½-inch bolt
two ½-inch washers
one ½-inch locknut
Wrench tighten enough to allow free rotation of the Press Arm.



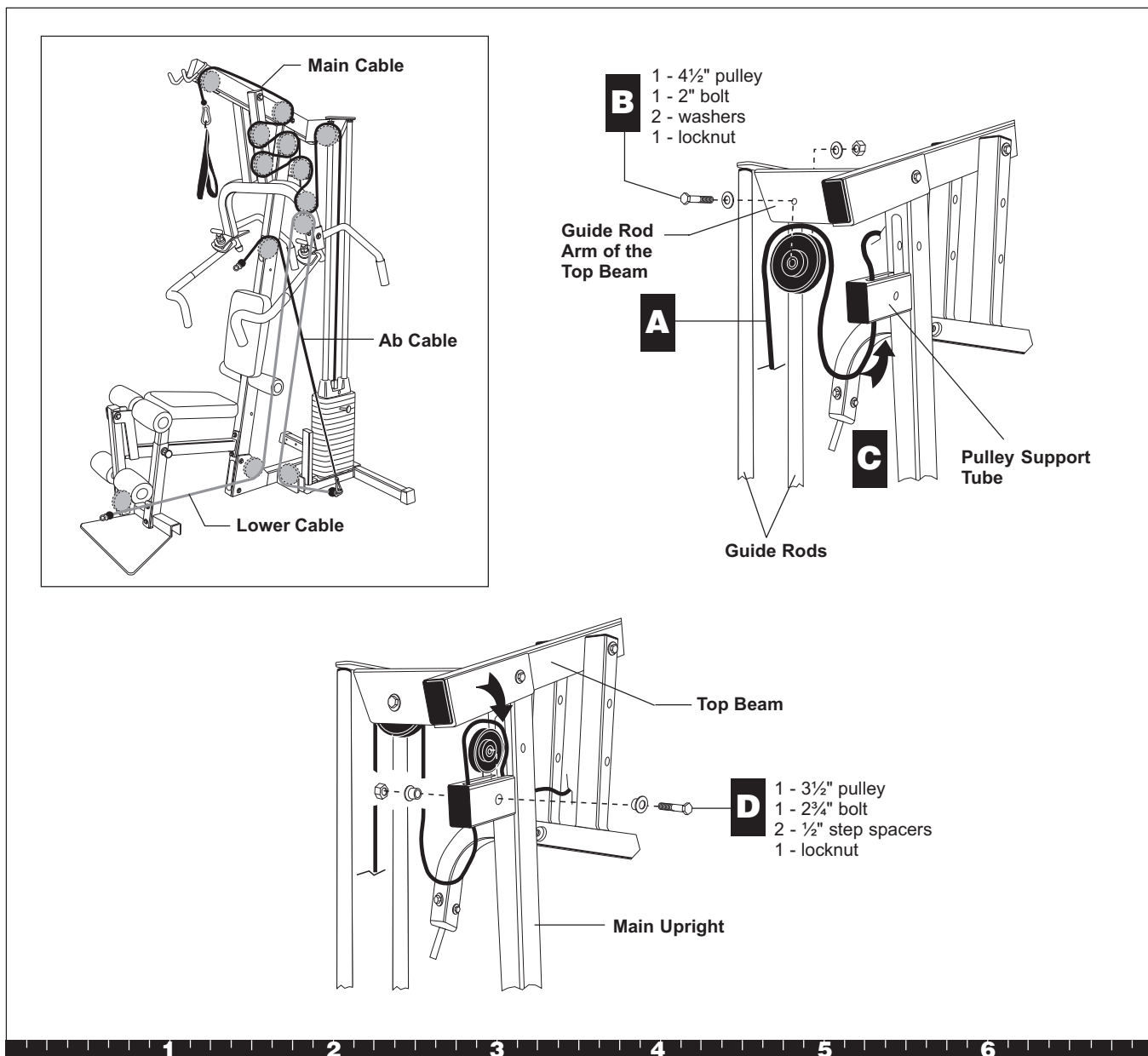
Step 7. Attach Press Arm

8. Install Main Cable

- A. From the back of the machine, pass the Main Cable 40509-102 connected to the Selector Stem over one 4½-inch pulley.
- B. Attach the pulley to the Guide Rod Arm of the Top Beam as shown using one 2-inch bolt, two washers, one locknut. Wrench tighten.
- C. Feed the Main Cable into the bottom hole of the Pulley Support Tube and out the top. Then, feed the Cable through the window in the Main Upright and allow it to hang freely.

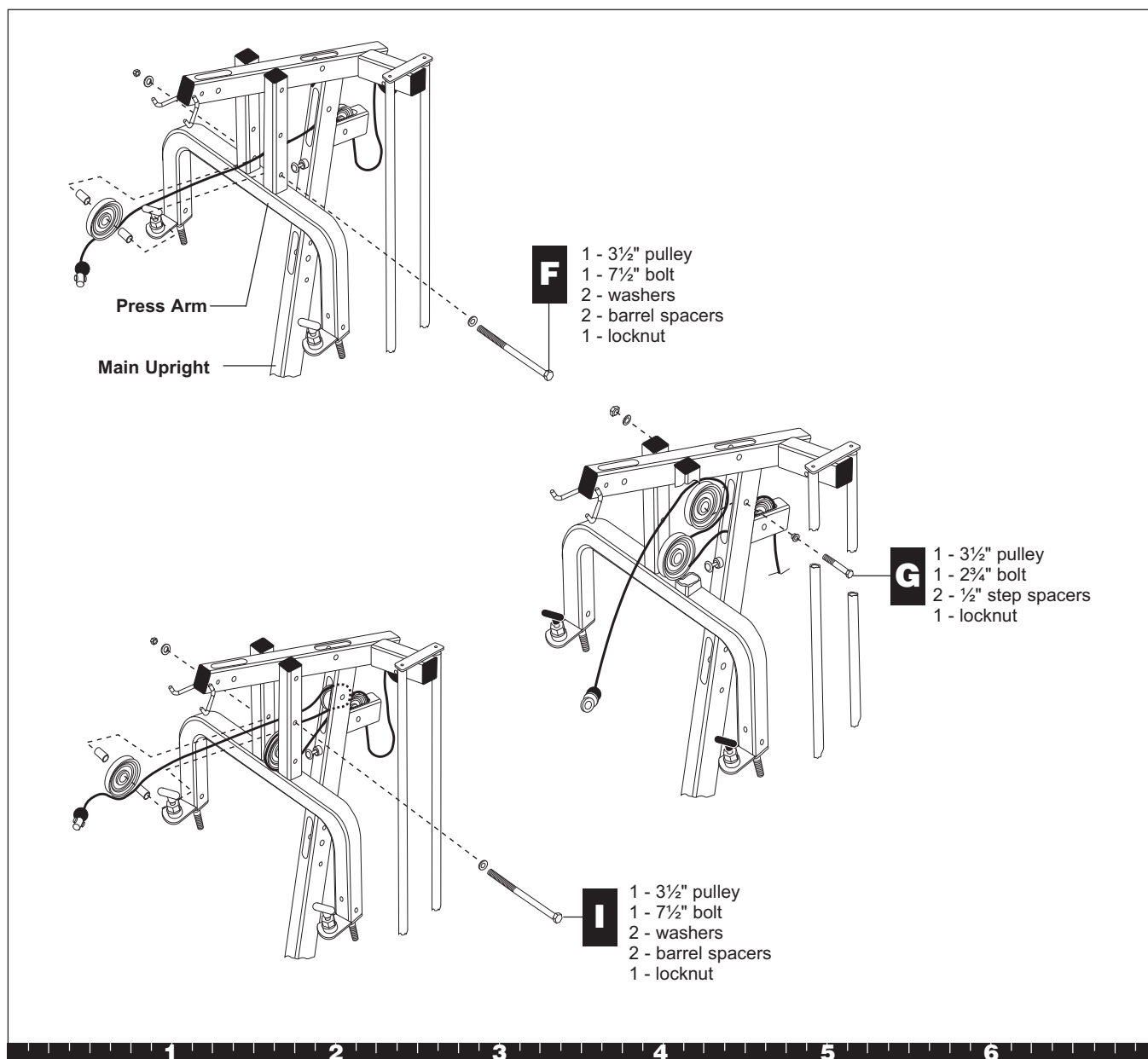
While this cabling may look strange, it will make sense later.

- D. Wrap the Main Cable over one 3½-inch pulley and mount the pulley in the top of the Pulley Support Tube using one 2¾-inch bolt, two ½-inch step spacers, one locknut. Wrench tighten.



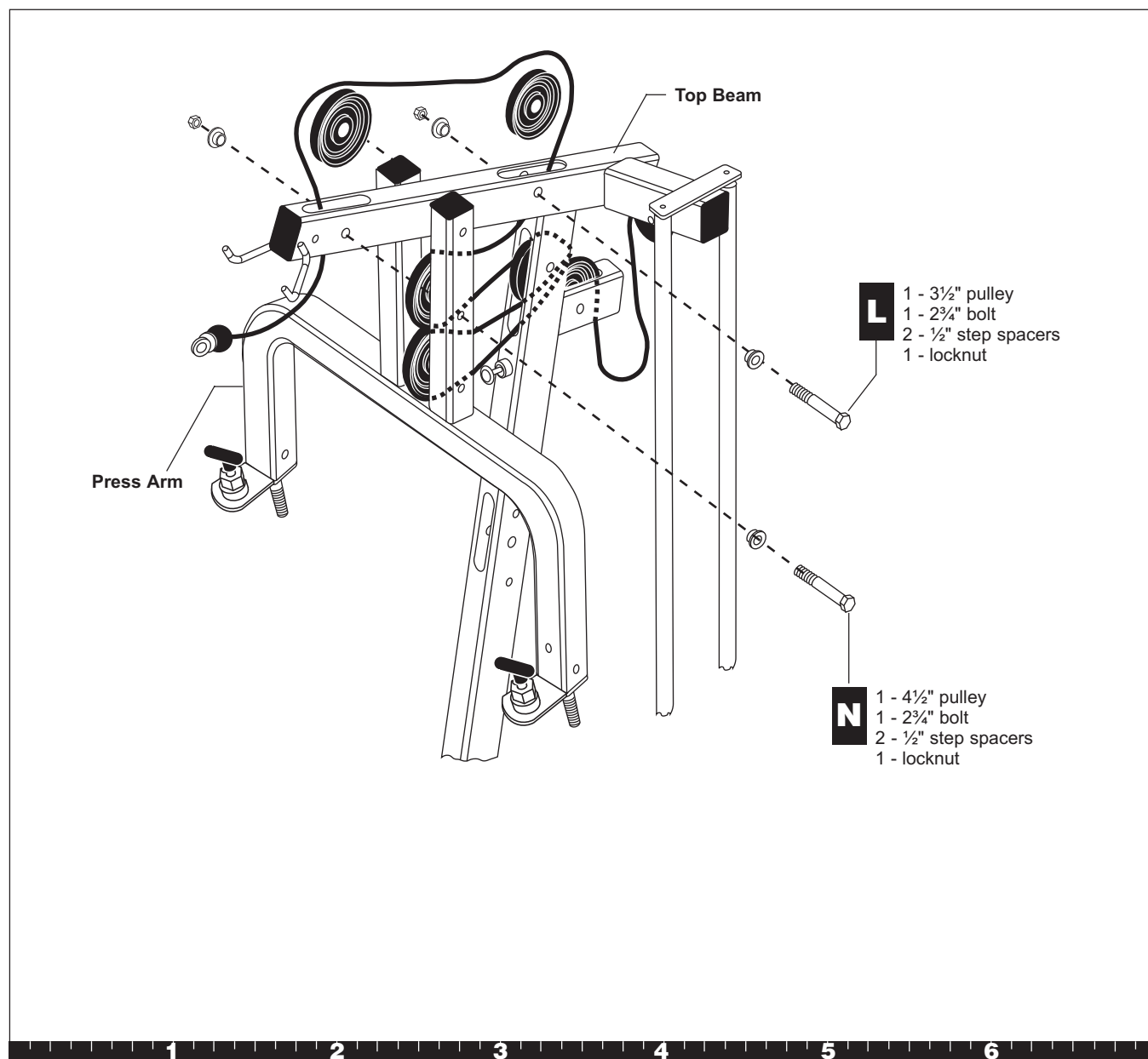
Step 8. Install Main Cable

- E. Feed Main Cable 40509-102 through the two vertical bars in the Press Arm and allow it to hang.
- F. Attach one 3½-inch pulley in the Press Arm over the Cable using one 7½-inch bolt two washers two barrel spacers one locknut Finger tighten.
- G. Attach one 3½-inch pulley in the top window of the Main Upright using one 2¾-inch bolt two ½-inch step spacers one locknut Finger tighten.
- H. Feed the Cable over the top of the pulley installed in step F, then feed it under the pulley installed in step G and back over the top. Pull the Cable back through the two vertical bars in the Press Arm.
- I. Attach one 3½-inch pulley in the Press Arm, over the pulley installed in step F and with the Cable passing underneath, using one 7½-inch bolt two washers two barrel spacers one locknut Ensure the Cable is below the pulley. Finger tighten.
- J. Wrench tighten all bolts from steps F, G, and I (bolts for the three pulleys you just installed).



Step 8. Install Main Cable, Continued

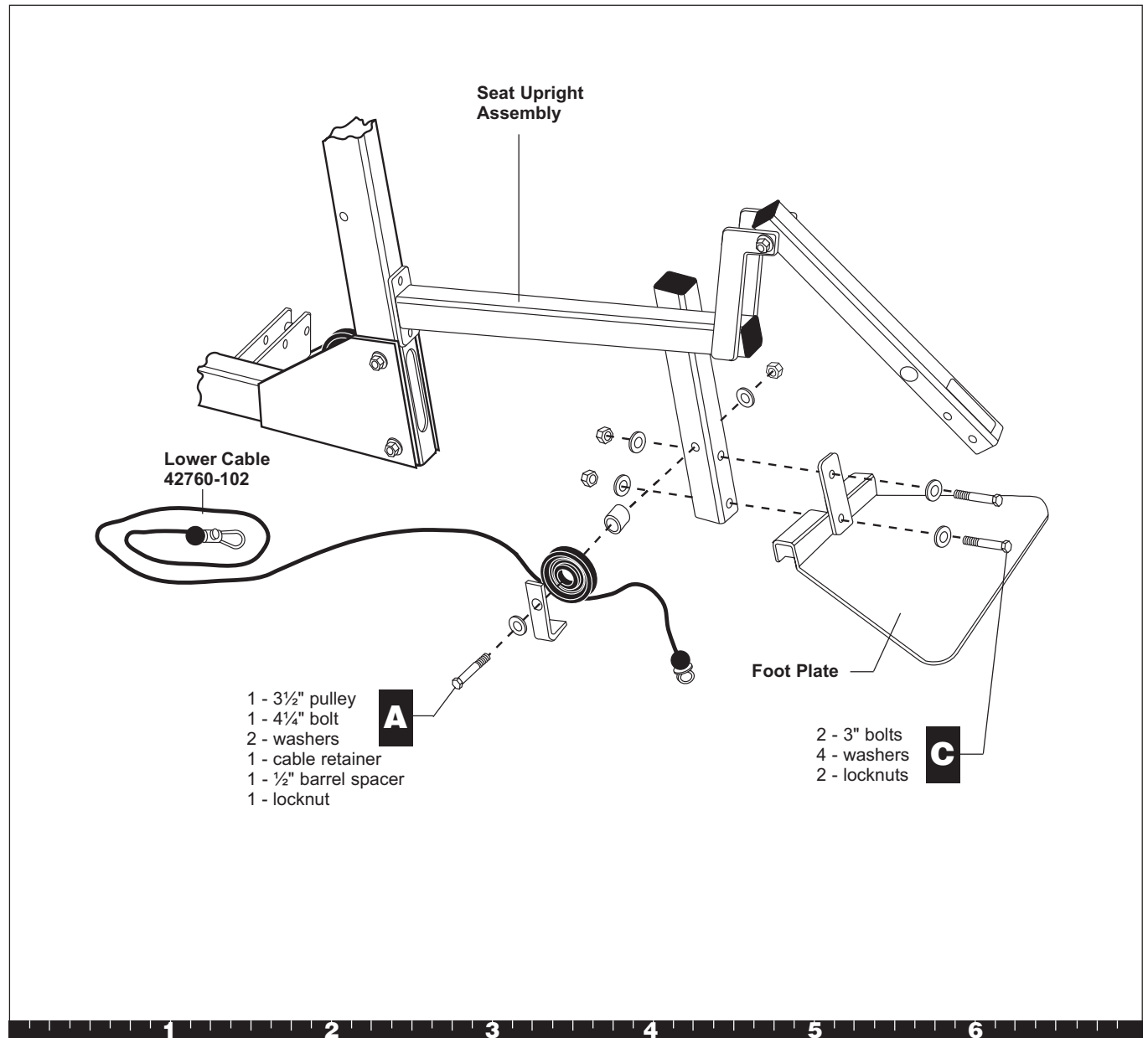
- K. Wrap the Main Cable up and over the pulley installed in step I and feed it up through the back window in the Top Beam.
- L. Attach one 3½-inch pulley over the Cable and in the back window of the Top Beam using one 2¾-inch bolt two ½-inch step spacers one locknut
Make sure the Cable is underneath the pulley.
Wrench tighten.
- M. Wrap the Cable over the pulley and feed it through the front window of the Top Beam.
- N. Attach one 4½-inch pulley under the Cable and in the front window of the Top Beam using one 2¾-inch bolt two ½-inch step spacers one locknut
Wrench tighten.



Step 8. Install Main Cable, Continued

9. Install Lower Cable in Seat Upright Assembly

- A. Attach the Foot Plate and one 3½-inch pulley to the Seat Upright Assembly through the top hole using one 4¼-inch bolt two washers one cable retainer one ½-inch barrel spacer one locknut Finger tighten.
- B. Slip the Lower Cable 42760-102 around the pulley.
- C. Attach the Foot Plate to the Seat Upright Assembly using two 3-inch bolts four washers two locknuts Finger tighten.
- D. Wrench tighten the top and bottom bolts.
- E. Feed one end of the Lower Cable through the window in the Leg Extension Arm.



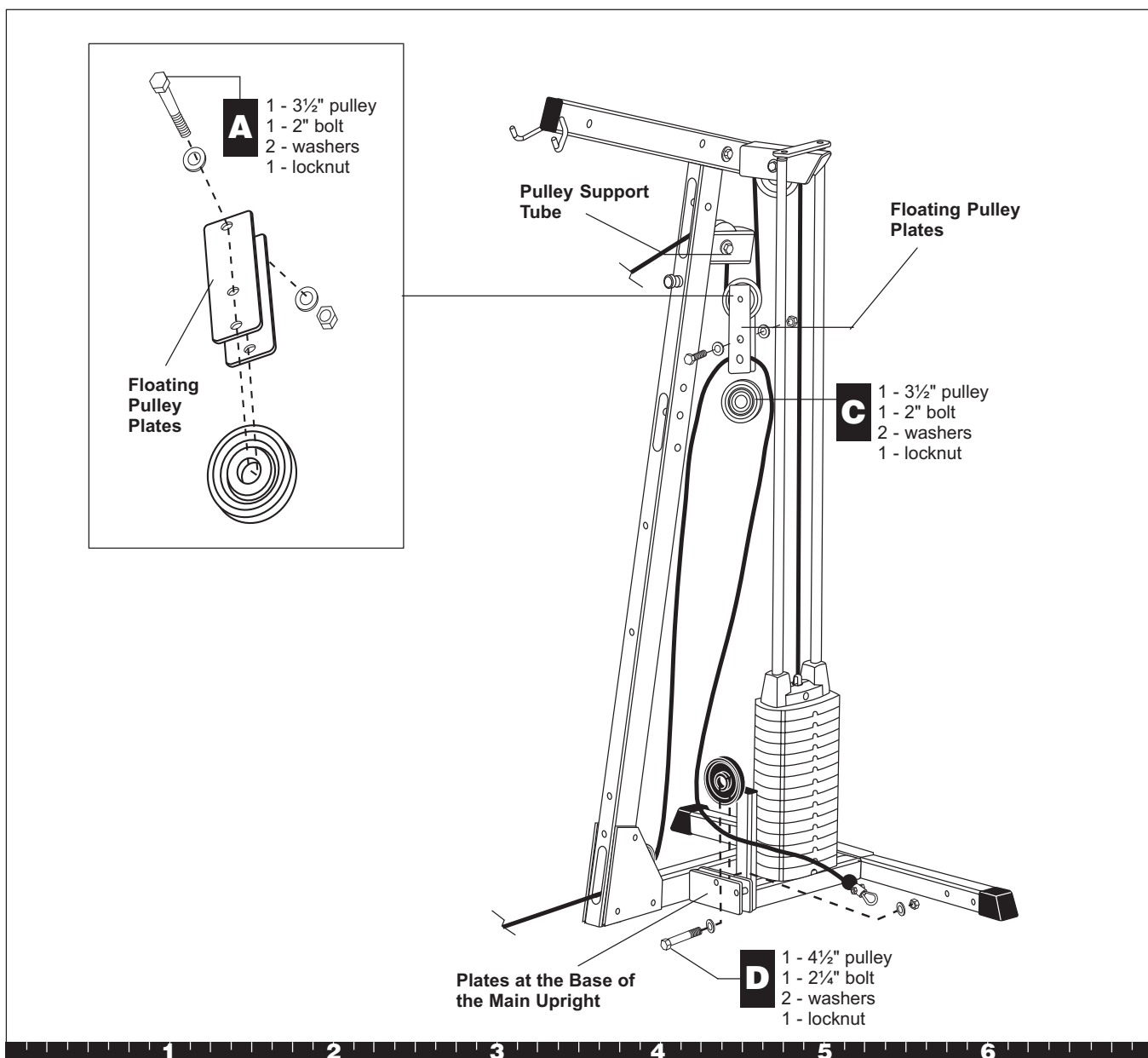
Step 9. Install Lower Cable in Seat Upright Assembly

10. Complete Lower Cable Installation

- A. Attach one 3½-inch pulley to the Floating Pulley Plates to the end with the single hole as shown using
 - one 2-inch bolt
 - two washers
 - one locknut
 Finger tighten.
- B. Hang the pulley in the Floating Pulley Plates on the Main Cable where it enters the Pulley Support Tube.
- C. Wrap the Lower Cable over one 3½-inch pulley and attach the pulley to the Floating Pulley Plates in the appropriate hole, using
 - one 2-inch bolt
 - two washers
 - one locknut
 Avoid any twists in the Cable. Wrench tighten.

Note: The Floating Pulley Plates have two holes where the pulley can be installed. Generally, you would use the upper hole. However, if you purchased the Leg Press Option and are installing it, use the lower hole.

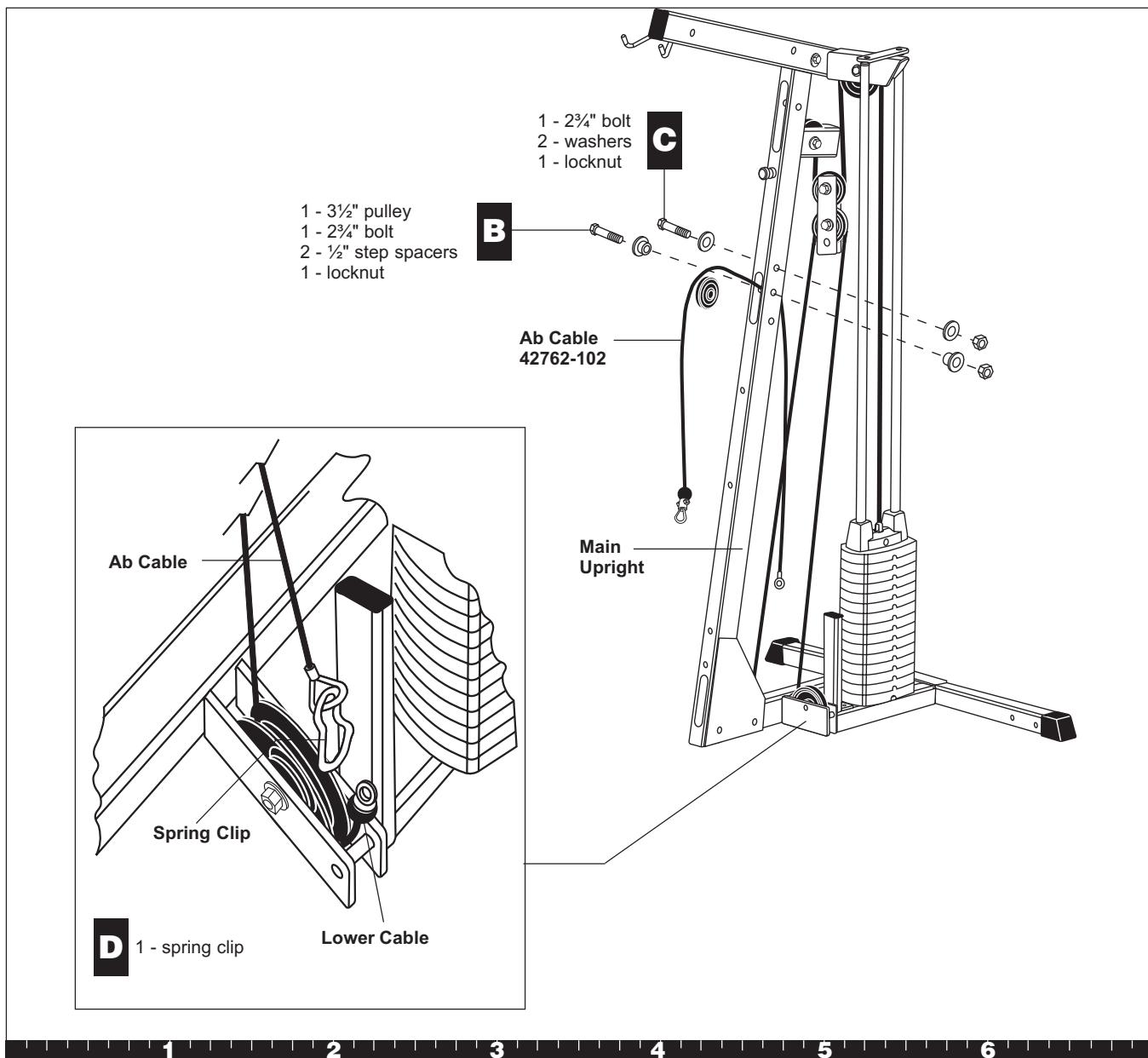
- D. Wrap the Lower Cable under one 4½-inch pulley and attach the pulley between the two plates at the base of the Main Upright using
 - one 2¼-inch bolt
 - two washers
 - one locknut
 Finger tighten. Make sure that the Cable passes between the pulley and the cable retainer pin. Wrench tighten.



Step 10. Complete Lower Cable Installation

11. Install Ab Cable

- A. Using the short Ab Cable 42762-102, feed the loop end with the ball through the middle window in the Main Upright, feeding it from the back to the front.
- B. Place one 3½-inch pulley in the window of the Main Upright under the Cable, then attach the pulley using one 2¾-inch bolt, two ½-inch step spacers, and one locknut. Make sure the Ab Cable goes over the pulley. Wrench tighten.
- C. Insert a bolt over the pulley in the Main Upright to create a cable retainer using one 2¾-inch bolt, two washers, and one locknut. Make sure that the Cable passes between the pulley and the bolt. Wrench tighten.
- D. Attach the Cable, using the end without a ball, to the Lower Cable using one spring clip. Make sure that the cables do not wrap around each other.



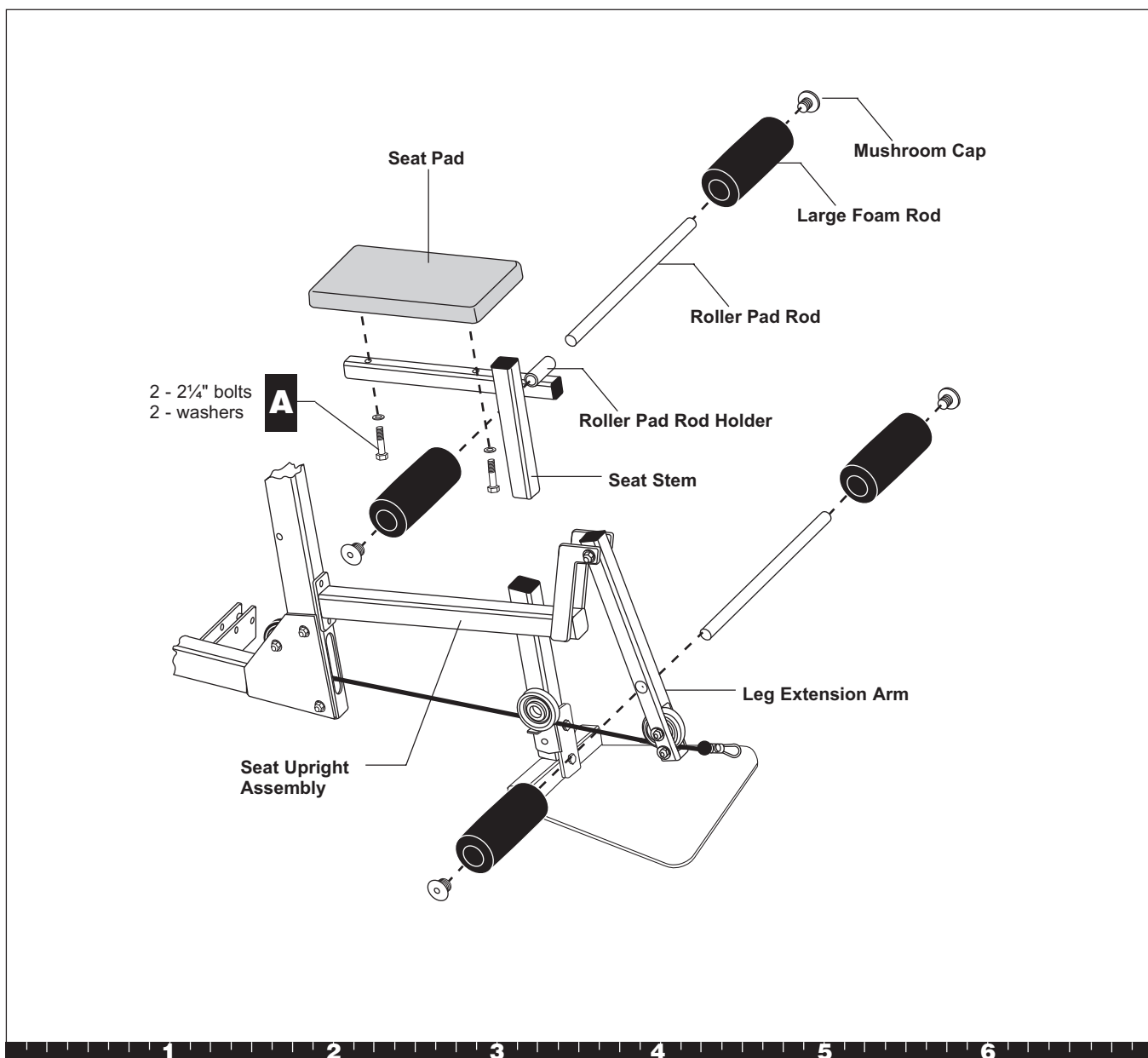
Step 11. Install Ab Cable

12. Install Seat and Rollers

- A. Attach the Seat Pad to the Seat Stem using two 2¼-inch bolts two washers Wrench tighten.

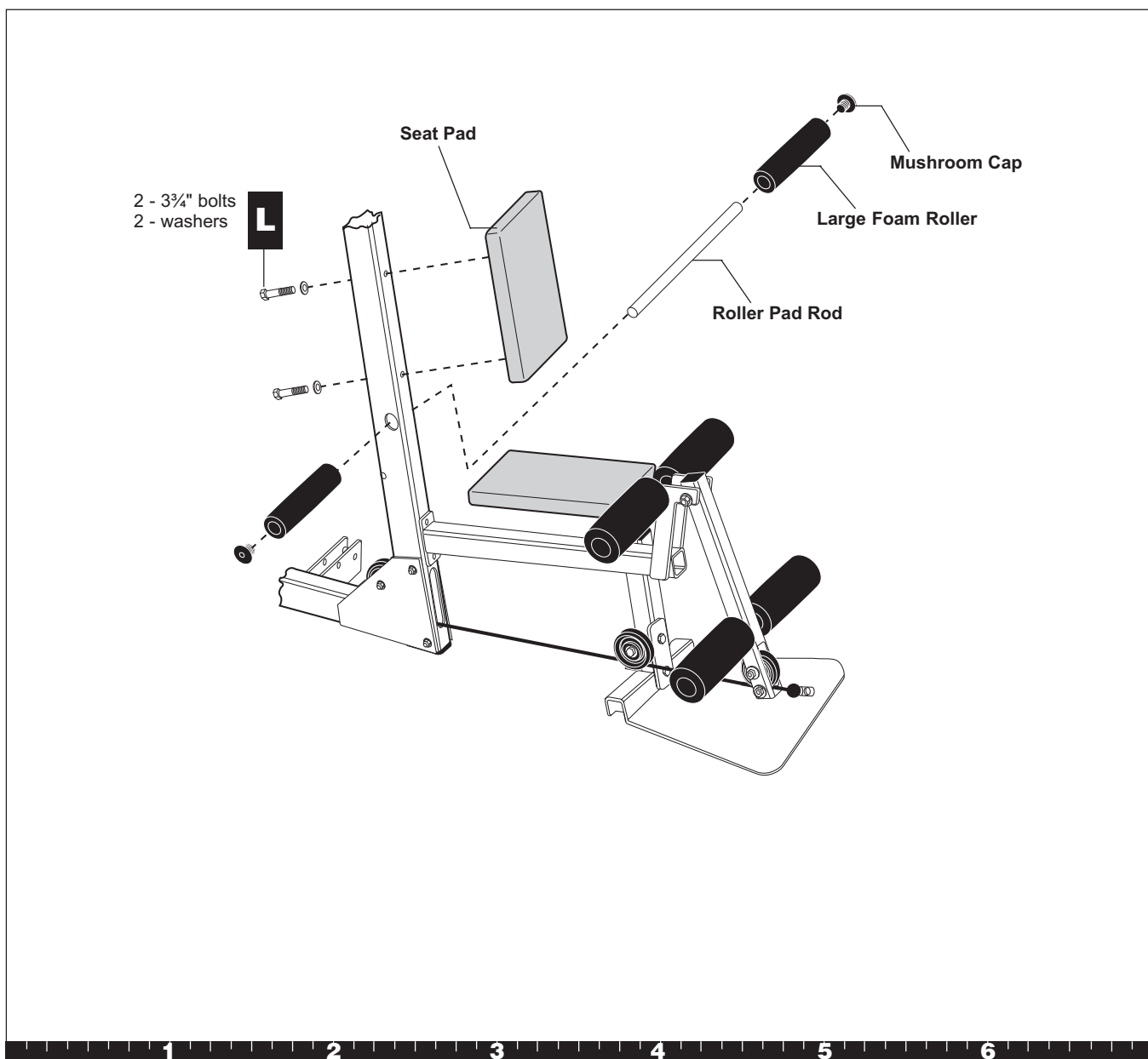
You can use either pad provided; they are the same size. Also, you may want to make sure that the seam on the pad faces toward the back, away from the Roller Pad Rod Holder.

- B. Insert the Seat Stem into the Seat Upright Assembly. Pull out the seat adjustment pin to insert the stem. Also, make sure that the Roller Pad Rod Holder faces toward the front.
- C. Slide a large Foam Roller completely on one end of the Roller Pad Rod, then secure it in place by pounding one mushroom cap in the end using the rubber mallet.
- D. Insert the Roller Pad Rod through the holder on the Seat Stem.
- E. Slide a large Foam Roller on the other end of the Roller Pad Rod, then secure it in place by pounding one mushroom cap in the end using the rubber mallet.
- F. Repeat for the Leg Extension Arm. Slide a large Foam Roller completely on one end of a Roller Pad Rod, then secure it in place by pounding one mushroom cap in the end using the rubber mallet.
- G. Insert the Roller Pad Rod through the hole in the Leg Extension Arm (near the pulley).
- H. Slide a large Foam Roller on the other end of the Roller Pad Rod, and then secure it in place by pounding one mushroom cap in the end using the rubber mallet.



Step 12. Install Seat and Rollers

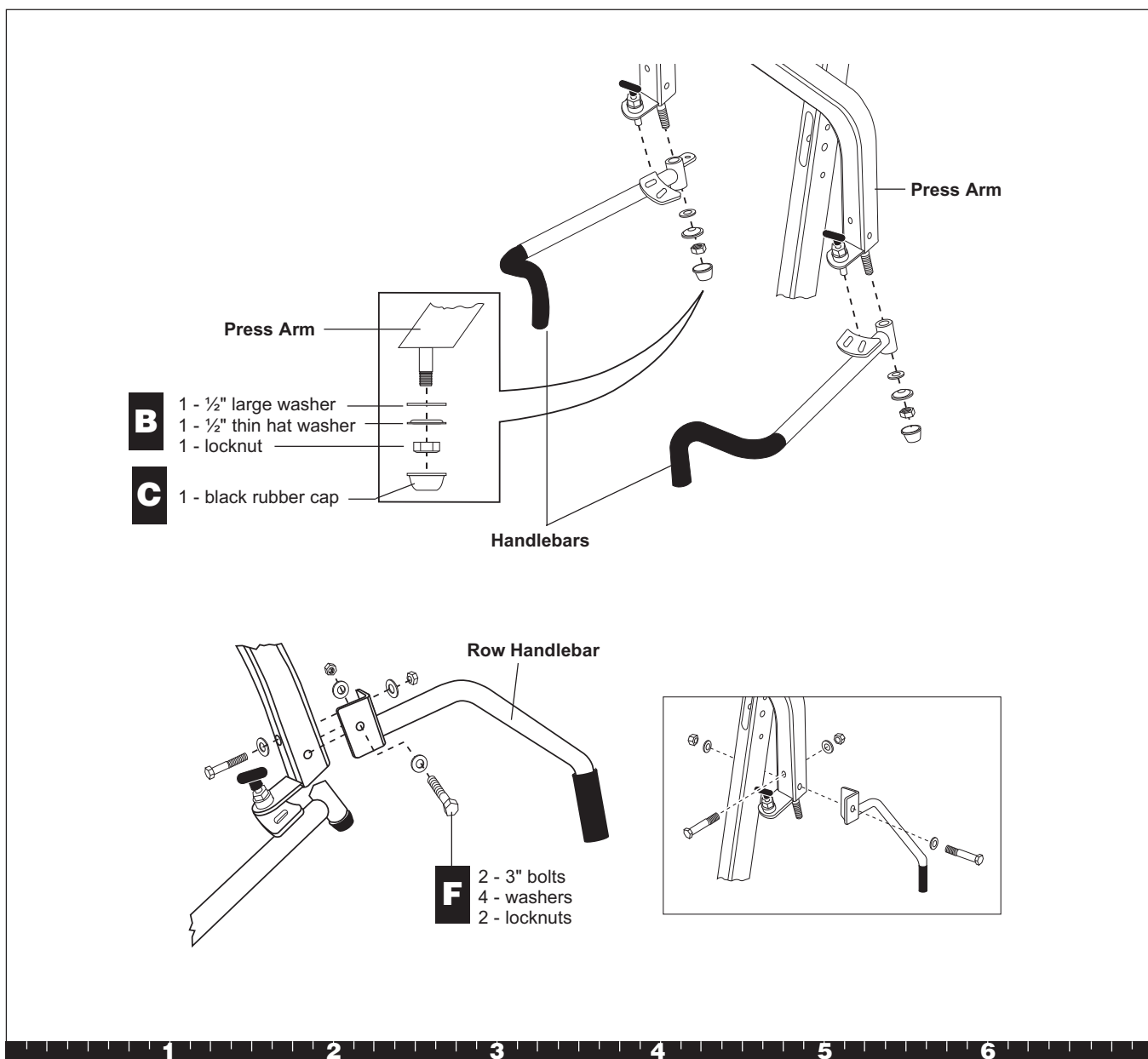
- I. Again, repeat for the Main Upright. Slide a small Foam Roller completely on one end of a Roller Pad Rod, then secure it in place by pounding one mushroom cap in the end using the rubber mallet.
- J. Insert the Roller Pad Rod through the hole in the Main Upright above the previously installed Seat Pad.
- K. Slide a small Foam Roller on the other end of the Roller Pad Rod, then secure it in place by pounding one mushroom cap in the end using the rubber mallet.
- L. Attach the other Seat Pad to the Main Upright using two 3/4-inch bolts two washers
Wrench tighten. You may want to make sure that the seam on the pad faces down.



Step 12. Install Seat and Rollers, Continued

13. Attach Handlebars

- A. Slide a Handlebar in place on the Press Arm. Handlebars curve inward; choose the correct Handlebar.
- B. Attach the Handlebar using
 - one 1/2-inch large washer
 - one 1/2-inch thin hat washer
 - one locknut
 Place the thin hat washer so it cups upward. Wrench tighten, still allowing movement.
- C. Cover the end of the bolt with the black rubber cap. Consider using the mallet to pound on the cap.
- D. Repeat steps A through C for the other Handlebar.
- E. Place a Row Handlebar on the Press Arm. Row Handlebars curve to the right or the left from the mounting plate; choose the correct Row Handlebar.
- F. Attach the Row Handlebar using
 - two 3-inch bolts
 - four washers
 - two locknuts
 Insert one bolt from the back and one from the side. Finger tighten both bolts, and then wrench tighten.
- G. Repeat steps E and F for the other Row Handlebar.



Step 13. Attach Handlebars

14. Attach Accessories

- A. At the end of the Top Beam, attach the Lat Bar to the Main Cable using a spring clip.

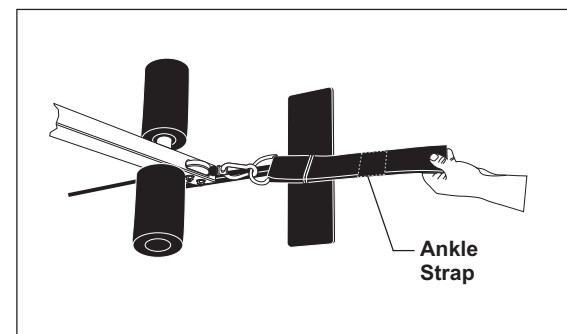
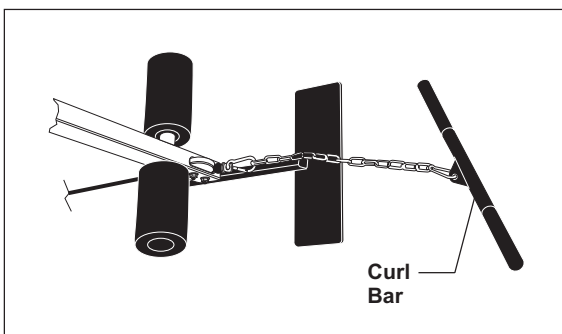
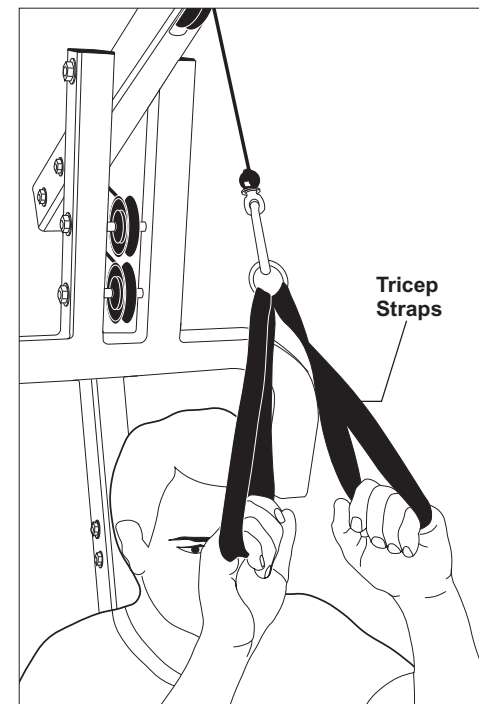
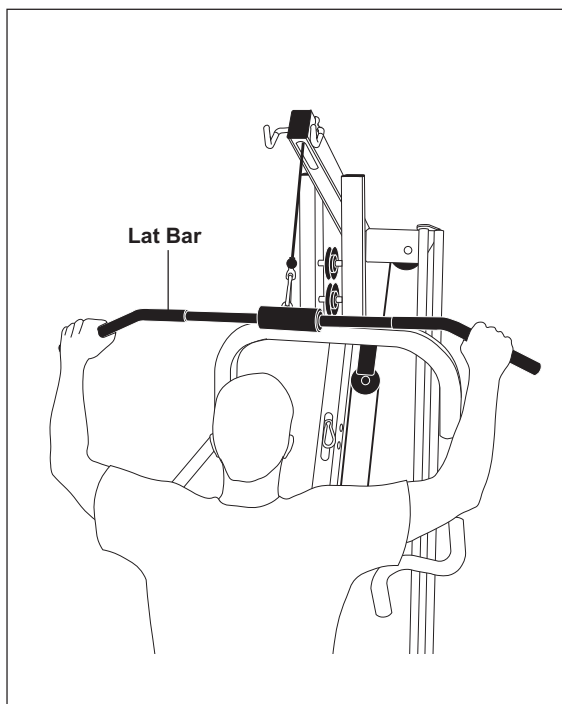
Note: The two small hooks at the end of the Top Beam can be used to store the Lat Bar when it's not in use.

Alternatively, you can install the Tricep Straps to the Main Cable using the spring clip, allowing exercisers to work out a different muscle group.

- B. Attach the Curl Bar to the Lower Cable using the short piece of chain and two spring clips (installed at each end of the chain).

You can also install the Ankle Straps to the Lower Cable using a spring clip, allowing exercisers to work out a different muscle group.

- C. Attach the remaining spring clip to the Cable in the middle of the Main Upright.



Step 14. Attach Accessories

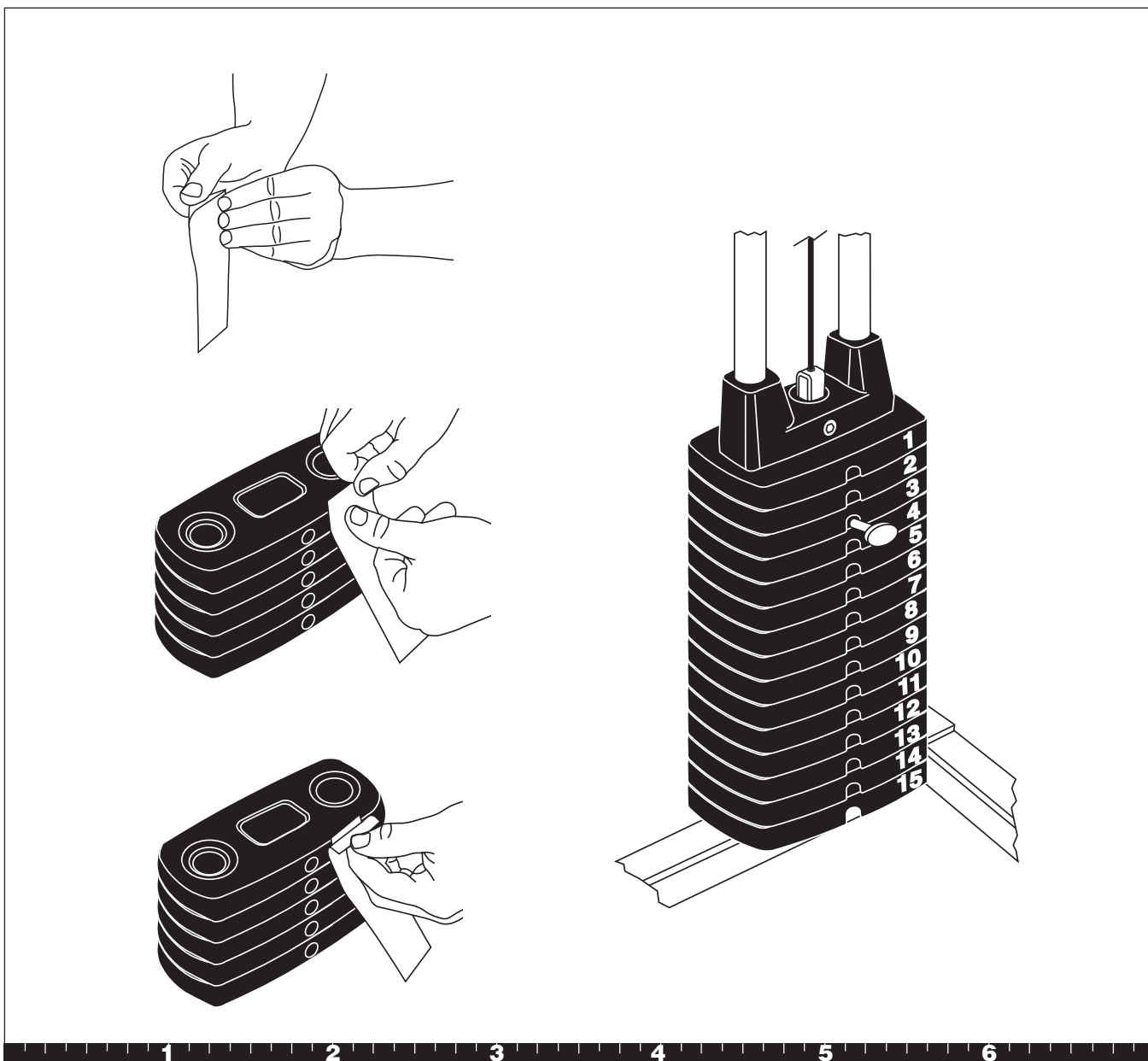
15. Apply Weight Decals

- A. Remove the backing for the decals and press the decals to the front surface of the weight plates in the tab location as indicated. Remove the front decal protector.

This completes box 2 and the assembly of your Pacific Fitness Zuma.

Now that you have assembled the equipment, read Chapter 4 to adjust the Zuma before you begin to use it.

Again, thank you for purchasing equipment from Pacific Fitness.



Step 15. Apply Weight Decals

4

Adjustments and Maintenance

Cable Adjustments

After the Zuma is completely assembled, you should check the Cables for proper tension. These are some signs that cable problems exist:

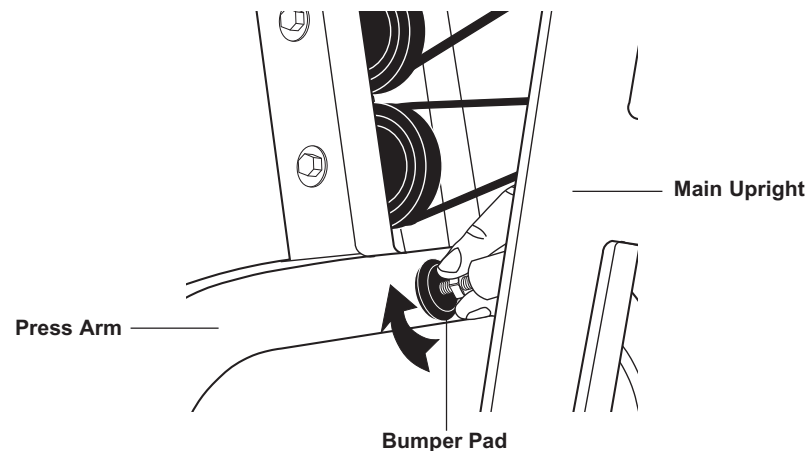
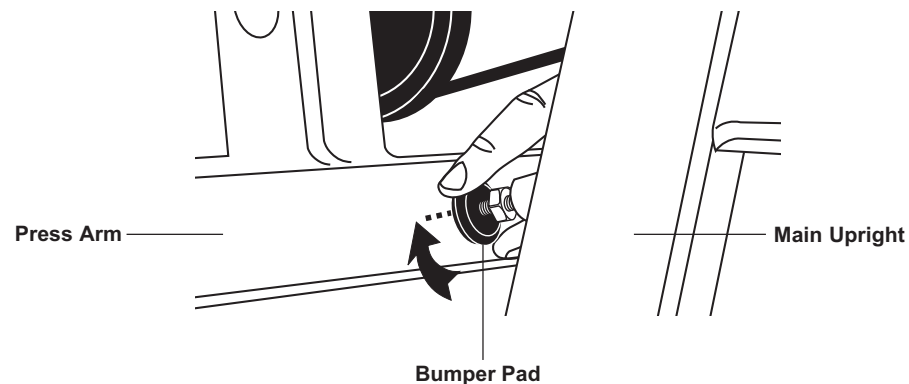
- ✓ The Top Cap Weight does not rest squarely on the top weight of the weight stack.
- ✓ The Cable rubs the inside edges of the pulleys.
- ✓ Excess slack exists in the Cable.

CAUTION: Take the time to perform the Cable adjustments outlined here. If the Cables do not have the proper tension, you could void the Precor limited warranty.

Main Cable Adjustment

You may need to adjust the Main Cable after installation and periodically thereafter. The Cable tension should be tight enough that the Press Arm rests lightly against the Bumper Pad.

To adjust the tension of the Main Cable, unscrew or screw in the Bumper Pad.



Selector Stem Adjustments

To prevent the Selector Stem from contacting the inside of the weight stack when the machine is in use, you need to check the vertical angle of the Selector Stem.

Caution: Performing the following tasks requires two people.

1. Remove the Weight Pin from the weight stack.
2. Perform an exercise on the Zuma until the base of the Selector Stem is clear of the weight stack.

If the stem slides smoothly without contacting the inside of the weight plates, no adjustments are needed.

If the stem contacts the inside of the plates, observe the position of the Selector Stem, and then follow the appropriate instructions.

If the Selector Stem...

Then...

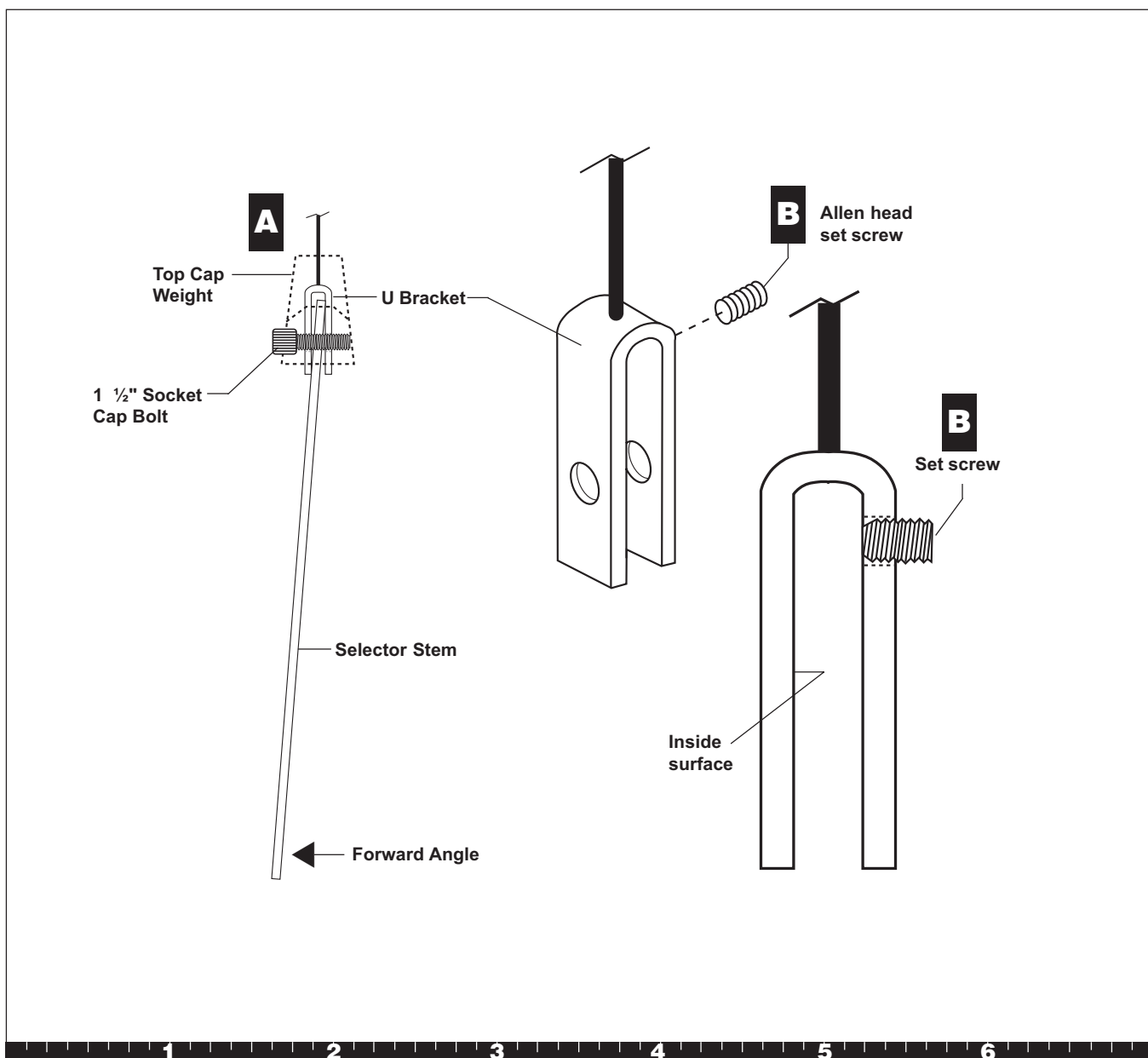
- | | |
|--------------------------------|-------------|
| Angles forward toward the seat | See below |
| Angles backward | See page 31 |
| Angles off vertically | See page 32 |

Forward Angle Adjustment

When the Selector Stem angles forward (toward the seat) and contacts the inside of the Weight Stack during use, adjust it by following these steps:

CAUTION: This adjustment requires two people.

- A. Completely disassemble the Top Cap Weight, Selector Stem, and U bracket.
- B. Thread the Allen head set screw into the hole closest to the top of the U bracket and turn it clockwise until the end of the screw is flush with the inside surface of the U bracket.
- C. Turn the set screw clockwise another one-half turn (see diagram).



Adjustments

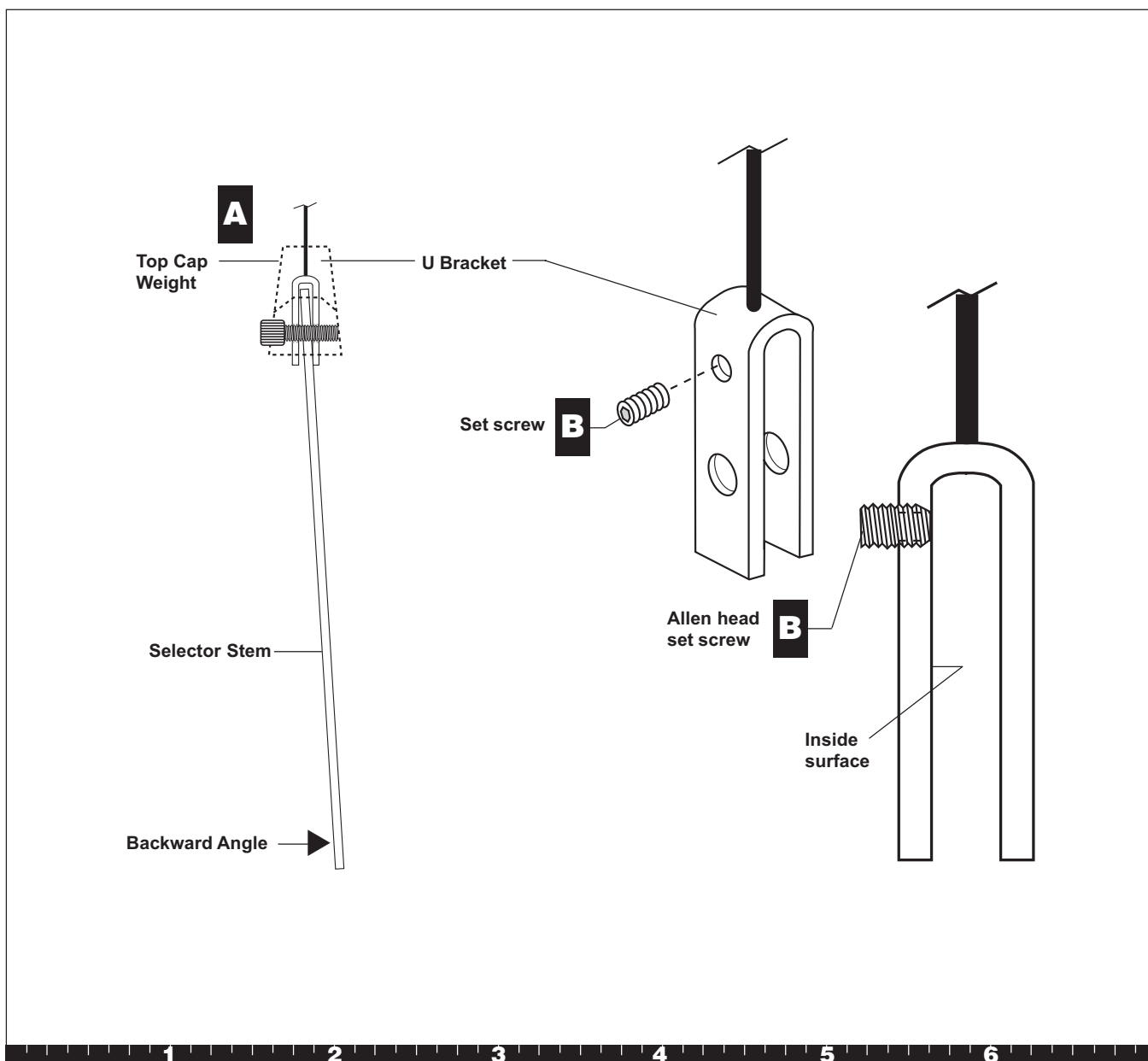
- D. Reassemble the Top Cap Weight, Selector Stem, and U bracket.
- E. Test again the movement of the Selector Stem inside the Weight Stack.
- F. If the Selector Stem continues to contact the plates, repeat steps A through E until the Selector Stem slides through the Weight Stack without contacting the plates.

Backward Angle Adjustment

When the Selector Stem angles backward (away from the seat) and contacts the inside of the Weight Stack during use, adjust it by following these steps:

CAUTION: This adjustment requires two people.

- A. Completely disassemble the Top Cap Weight, Selector Stem, and U bracket.
- B. Thread an Allen head set screw into the hole closest to the top of the U bracket and turn it clockwise until the end of the screw is flush with the inside surface of the U bracket.
- C. Turn the set screw clockwise another one-half turn (see diagram).
- D. Reassemble the Top Cap Weight, Selector Stem, and U bracket.
- E. Test again the movement of the Selector Stem inside the Weight Stack.
- F. If the Selector Stem continues to contact the plates, repeat steps A through E until the Selector Stem slides through the Weight Stack without contacting the plates.



Side-to-Side Vertical Adjustment

If the Selector Stem contacts the inside of the Weight Stack during use or the Weight Pin becomes difficult to insert in the Weight Stack, the Selector Stem may be out of alignment vertically side to side. Adjust the Selector Stem by following these steps:

CAUTION: This procedure requires two people.

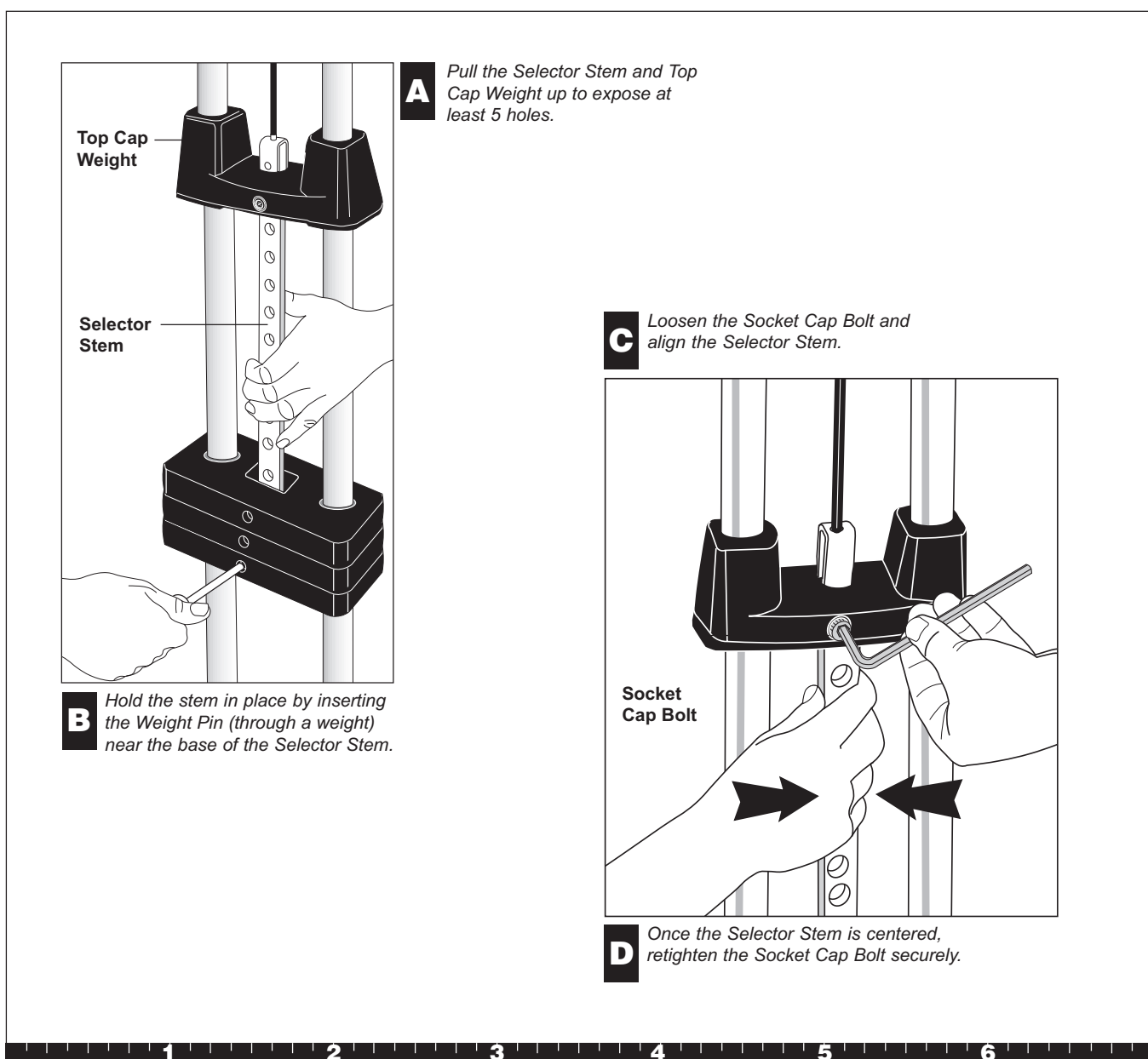
- A. Pull the Selector Stem and Top Cap Weight up to expose at least five Selector Stem holes.
- B. Insert the Weight Pin near the base of the Selector Stem to hold it in place.
- C. To center the Selector Stem, loosen the socket cap bolt that attaches the Top Cap Weight to the U bracket.
- D. Once the Selector Stem is centered, retighten the socket cap bolt securely.
- E. Lower the Selector Stem into the Weight Stack. Test the movement of the Selector Stem inside the Weight Stack.
- F. Make certain that the Weight Pin can be inserted into every hole in the Weight Stack. If the Selector Stem continues to contact the plates, repeat steps A through E until the Selector Stem slides through the Weight Stack without contacting the plates.

After completing the adjustments, fill out the warranty card and mail it in.

Maintenance

Lubricate the Guide Rods every six months. Use a silicon lubricant to lubricate the rods; you can purchase this lubricant from any hardware store.

Adjustments



Residential Equipment Limited Warranty

Precor Incorporated warrants that all new Precor products are free of manufacturing defects in workmanship and materials. Parts repaired or replaced under the terms of this warranty will be warranted for the remainder of the original warranty period only. This warranty becomes effective at the invoice date of the original purchase.

Elliptical Fitness Crosstrainers and Motorized Treadmills (excluding EFX5.17 and Treadmills: 9.2 and 9.4 series) — Labor is covered for one year, parts are covered for five years plus a lifetime frame weld warranty covering parts-only repair or replacement parts. (Labor is not covered on frame replacement after one year.)

Products (StretchTrainer, Strength Equipment — formerly Pacific Fitness) other than Elliptical Fitness Crosstrainer and Motorized Treadmills (except options)

StretchTrainer — Labor is covered for a period of 90 days, parts are covered for a period of one year plus a lifetime frame weld warranty covering parts-only repair or replacement parts. (Labor is not covered on frame replacement after one year.)

Pacific Fitness Branded Strength Products and Precor Strength Products S3.xx

This is a parts only warranty. Labor costs are not covered.

1. Frame & Welds: Defective parts pertaining to frame structure, including all welded assembly parts, will be warranted for Lifetime.
2. Bearings, Guide rods, Cams, Pulleys, Belts, Cables, Hand grips, and Miscellaneous parts will be warranted for a period of three years. **Note that for the Precor Strength Products S3.xx, and the Pacific Fitness Zuma and Zuma, the warranted period is five years.**
3. Upholstery will be warranted for a period of one year. A three month warranty applies to Naugahyde upholstery for Pacific Fitness Branded Strength Products only.

Return Policy: Proof of purchase is required to determine whether service on a Precor Strength Product/ Pacific Fitness Product during its warranty period will commence. Claims should be made to the dealer from whom you purchased the product. The purchaser is responsible for all transportation and insurance costs on returned or replaced equipment or parts. The purchaser also assumes any costs associated with the disassembling or reassembling of the replacement parts. **WARRANTY BECOMES VOID IF PRECOR FINDS THE DEFECT A RESULT OF INCORRECT INSTALLATION, MISUSE, LACK OF PROPER MAINTENANCE OR ANY MODIFICATION NOT APPROVED BY PRECOR.**

Options / Accessories / Battery-powered or Self-Operated Devices

Many options or accessories have components that are connected internally or mounted inside the electronic console. The following guidelines determine the warranty for these components. If the internal components are installed by the factory or by an authorized dealer as part of the original sale and delivery, they have a warranty that is identical to the warranty of the equipment in which they are connected or mounted. If the internal components are not installed by the factory or by an authorized dealer as part of the original sale and delivery, they have a 90 days parts and labor limited warranty. All components that are not internally connected have a 90 days parts only limited warranty. Satisfactory proof of purchase is required in all cases.

PRECOR'S SOLE LIABILITY IS LIMITED TO REPAIR OR REPLACEMENT OF PARTS ACCORDING TO THE TERMS AND CONDITIONS OF THESE LIMITED WARRANTIES, AND ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED TO THE DURATION OF THE ABOVE WRITTEN WARRANTIES. IN NO EVENT WILL PRECOR OR THE SELLING DEALER BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES SUCH AS INCONVENIENCE, COMMERCIAL LOSS, LOST PROFITS OR DAMAGE TO OTHER PROPERTY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Keep this for your records. Purchased From: _____

Phone Number: _____ Product/Model: _____

Serial #: _____

Conditions

This warranty is valid only in accordance with the conditions set forth below.

1. Warranty applies to the Precor product only while
 - A) it remains in the possession of the original purchaser and proof of purchase is demonstrated,
 - B) it has not been subjected to accident, misuse, abuse, improper service, or non-Precor modification and
 - C) claims are made within the warranty period.
2. Warranty of all Precor products applies to residential use only (unless specifically stated by the factory, in writing, to be warranted for commercial use) and is void when products are used in a non-residential environment or installed in a country other than where sold.
3. This warranty does not cover damage or equipment failure caused by residential wiring not in compliance with electrical codes or Precor owner's manual specifications, or failure to provide reasonable and necessary maintenance as outlined in the owner's manual.
4. During the labor period Precor compensates Servicers for warranty trips within their normal service area to repair motorized treadmills and elliptical fitness crosstrainers at the customer's location. You may be charged a trip charge outside the service area, or for on-site warranty repairs, or for on-site warranty repairs of strength products, within the service area.
5. Precor Limited Warranty service may be obtained by contacting the authorized dealer from where you purchased the equipment or by contacting a Precor Factory Authorized Service Center, or by calling 1-800-4-PRECOR (1-800-477-3267).
6. Except in Canada, Precor does not pay labor outside the United States. Equipment limited warranty is void when equipment is installed in a country other than where sold. For specific warranty details, contact a local Precor dealer.

This Limited Warranty shall not apply to:

1. Software (PROM) limitations or corrections.
2. Batteries or other consumables, or cosmetic items, grips, seats, labels, or wheels.
3. Repairs performed on Precor equipment missing a serial number or with a serial tag that has been altered or defaced.
4. Service calls to correct installation of the equipment or instruct owners on how to use the equipment.
5. Pick-up, delivery, or freight charges involved with repairs.
6. Any labor costs incurred beyond the applicable labor warranty period.

Please fill out the Warranty Registration and mail it to Precor.



Residential Equipment Limited Warranty

Thank you for purchasing a PRECOR product. In order that we may continue to serve you in the future, please take a few minutes to complete and return this warranty registration.

The undersigned hereby acknowledges receipt of the Precor Limited Warranty and affirms that the date of purchase was 20____, further, that the undersigned has read and understands the conditions and terms of the Precor Limited Warranty in its entirety. For your protection, complete the Precor Limited Warranty registration card within 10 days from date of purchase and mail it to Precor. In the event of a safety modification or for other reasons Precor might deem necessary, we will contact you directly.

Name of Facility _____

Contact Person _____ Mr. Ms.

Phone Number _____ - _____

Address _____

City _____ State _____ Zip Code _____

Purchased From _____

City _____ State _____ Zip Code _____ - _____

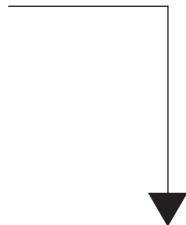
Serial # _____

Purchaser's Signature _____

Please detach and return this portion.

Serial number is located on the shipping box and on the product.

Please fill out the Warranty Registration and mail it to Precor.



Warranty Registration Card

PRECOR[®]
USA
Precor Incorporated
20031 142nd Avenue NE
P.O. Box 7202
Woodinville, WA USA 98072-4002

PLACE
STAMP
HERE

Zuma Specifications

Length: 66 inches (168 cm)

Height: 82 inches (208 cm)

Width: 48 inches (122 cm) Leg press option adds 15 inches (38 cm)

Shipping weight: 173 lb (154 kg)

PRECOR[®]
USA

Precor Incorporated
20031 142nd Avenue NE
P.O. Box 7202
Woodinville, WA USA 98072-4002

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NOTICE:

Precor is widely recognized for its innovative, award winning designs of exercise equipment. Precor aggressively seeks U.S. and foreign patents for both the mechanical construction and the visual aspects of its product design. Any party contemplating the use of Precor's product designs is hereby forewarned that Precor considers the unauthorized appropriation of its proprietary rights to be a very serious matter. Precor will vigorously pursue all unauthorized appropriation of its proprietary rights.

Literature Kit# 43398-102
Owner's Manual# 44310-103
Warranty Card# 36287-108
Exploded Views# 43399-102
Effective date: Nov 01, 2001